NOV 10 March 2006 RCRAInfo CM&E EVALUATION - VIOLATION FORM \*EPA ID Number **Handler Name** Street Zip Code City State **Actual Generator Status** LQG 🗌 sqg 🖂 CESQG Closed . Non-Handler Check only if different from Notified Status. Universe Change Required? YES 🗍 NO If YE3, complete the Universe Change Section (on reverse side of this form). (Generator Status Change Required) RCRA Non-Notifier? YES [ NOÆ If YES, complete the Handler Section (on reverse side of this form). Other Facility Information Changes? NO If YES, complete the Handler Section (on reverse side of this form). YES You must provide an Evaluation Identifier (also Add \*EVALUATION Update Delete known as the Sequence Number). Responsible \*Evaluation \*Evaluation Start Date Suborganization \*Agency \*Tvpe Person (mm/dd/yyyy) Identifier Day Zero (mm/dd/yyyy). Reclassified SV Date: You need to specify Day Zero for all evaluation types except CDI, CSE, FUI, Only applicable for SNY SNY, and SNN, otherwise it defaults to Evaluation Start Date. For CDI, evaluation type as CSE, FUI, and SNY evaluations, you must select a previous CEI Start Date appropriate. for the Day Zero. SNN evaluation type does not require a Day Zero. Notes: Evaluation Indicator Field (Check all that apply) Multimedia Inspection Not Subtitle\_C\_\_\_ Citizen-Complaint Sampling Focused Soverage Areas (Use Only for Evaluation Type FCI) Regulation-Specific FCI CFI[] PTB [] PTX [ BIF [ CCI 🗌 LDR-THI 🗌 UWR 🗀 UIC [] OTHER (specify): Routine/Standardized FCI CPC 🖸 CAR 🗌 DOS 🗌 EMR 🗌 IEI 🗌 ISI 🗌 RTI 🗌 If Yes, fill in the Violations Section(s) on page 2 Does this Evaluation Add/Update/Delete a Violation? YES NO of this form. If Yes, please use the RCRAInfo 3007 Does this Evaluation link to a Commitment? NO Z YES Information Requests and Commitments Form. If Yes, please use the RCRAInfo 3007 Does this Evaluation link to a 3007 Request? YES NO Information Requests and Commitments Form. **OUTSTANDING VIOLATIONS COVERED BY ABOVE EVALUATION? YES** If Yes, fill in information below. NO [

\*Date Determined \*Seq. No. \*Violation Type \*Agency (Type + Citation) (mm/dd/yyyy) (ex. FR 262.1)

\*Regulation Citation

\*Required Fields

## DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF WASTE MANAGEMENT

Time Start 11:00am Time Finish \_\_

## HOZ-71567176 HAZARDOUS WASTE INSPECTION REPORT RES-71567177 SQ GENERATOR SQ GENERATO ☐ S Q GENERATOR

71	οφοιο: <sub>Ε</sub>				,		
Cor	mpany name <u>Ashland C</u>	hemical Company					
EP/	A I.D. Number <u>PAD9805</u>	552251 Employer I.D.	Numbe	r (EIN)			
Site	Address 2801 Christop	her Columbus Blvd					
Cou	unty Philadelphia	Municipality Philadelphia		Zip <u>19148</u>			
Nar	me of Inspector Laura Jo	ohnson, Seth DiLorenzo					
Nar	ne & Title of Responsible	e Official <u>Abigail Davis</u>					
Per	son Interviewed same		Tel	ephone ( <u>215</u> ) <u>446</u>	3-7900		
Mai	iling Address (if different	from above)			· · · · · · · · · · · · · · · · · · ·		
Am	ount of Hazardous Was	te Generated per Month:	Pour	nds	Kgs		
1.	Site Characterization:						
	STORAGE: 🛛 Cont	ainer 🗌 Tanks 🔲 Containment Bldg.	☐ Drip	Pad Other	·		
	PBR:	ralization/WWTP		Other	<u> </u>		
	GENERATOR TREATM	MENT Containers Tanks	☐ C	ontainment Bldg.	Drip Pad		
2.	Universal Waste: 🔲	Large Quantity Handler Small Qua	ntity Ha	ndler			
	Universal Waste Ty	pes light bulbs, batteries					
3.	Hazardous Waste Tra	nsporters:			•		
	Transporter Name	Ashland Inc	License Number NYD04925				
			License Number				
	Transporter Name	·	Lic	License Number			
4.	Types of hazardous w	aste generated and destination facility (	ocation	& type).			
	Waste Code	Waste Description		Destination	Facility		
	D001	Waste Flammable Liquid-Styrene		Ashland Inc			
	F003	Waste Flammable Liquid- Toluene/Acetone		NYD049253719			
,	F005	Styrene		3 Broad Street			
•				Binghampton, N	Y 13902		

## HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS

Date 9/6/2006 Site Name Ashland Chemical ID Number PAD 980552251 1 - No Violation Observed 2 - Not Applicable 3 - Not Determined 4 - Non Compliance **STATUS** PA CIT. FED. CIT. LINE REQUIREMENT 25 PA Code 40 CFR NO. 1 2 3 4 262.11 Hazardous waste determination performed on all waste streams 262a.10 H001 Χ Identification Number 262a.10 262.12 H002 262a.10 262.12(c) H003 Χ Authorized transporters only H004 Subsequent notification requirements met 262a.12(b) 262.21 H005 Proper manifest used 262a,10 Manifests filled out correctly and completely 262a.20 H006 H007 262a.23(a) 262.23 Manifests signed and routed properly 262a.10 262.34(a) H008 Generator waste accumulated on site for 90 days or less H009 SQG waste accumulated on site for 180 days max unless 200 mile 262a.10 262.34(e)(f) Х distance rule applies - 270 days H010 Χ SQG waste accumulated on-site never exceeds 6000 kg 262a.10 262.34(e)(f) H011 Satellite accumulation requirements complied with Х 262a.10 262.34(c) H012 262.34(a)(4) Х Personnel training program per 265.16 complied with 262a.10 262.34(d) H013 Χ Manifest exception and biennial reports retained for 3 years 262a.10 262.40(a)(b) H014 Х Specified records retained for three years 262a.10 262.40(c) 262a.41 262.41 H015 X Biennial reports submitted to the Department (LQG only) 262a.42 262.42 H016 Exception reporting procedures followed H017 Spill reporting procedures followed 262a.10 262.34(d) PPC plan developed and implemented 262a.10 262.34(a) H018 Χ Special requirements followed for international shipments 262a.10 262.50 H019 262.60 Source reduction strategy prepared and available (LQG only) 262a.100 H020 Excluded waste complies with exclusionary requirements 261a.4 261.4 H021

### **DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF WASTE MANAGEMENT**

### **HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS**

Site Name Ashland Chemical \_\_\_\_ ID Number PAD 980552251 Date 9/6/2006

1 - No Violation Observed 2 - Not Applicable 3 - Not Determined

4 - Non Compliance

1 2 3 4		4	REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINE NO.	
_		·		CONTAINERS (Subchapter I)			
Х				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
X				Containers of hazardous waste in good condition	265a.1	265.171	H026
Х				Containers and stored waste compatible	265a.1	265.172	H027
X				Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
X				Containers managed to prevent leaks	265a.1	265.173(b)	H029
X				Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
X				Container storage areas inspected at least weekly	265a.1	265.174	H031
X				Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
X				Proper containment and collection systems in place	265a.179		H033
Х				Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
Χ				Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
Χ				Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
X				Containers labeled accurately identify contents	SWMA 6018.403(b) (2)		H037

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chemical ID Number PAD 980552251 Date 9/6/2006

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1 2 3 4		4	REQUIREMENT	PA CIT. 25 PA CODE	FED CIT. 40 CFR	LINE NO	
Ė				LQG TANKS (Subchapter J)			
	х			Tanks labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H040
	х			Written certification by registered professional engineer for proper tank (system) design and installation on file	262a.10	265.192(a)	H041
	Х			Secondary containment provided for tanks (systems) as required	265a.193	265.193	H042
-	x			Tanks (systems) managed to prevent rupture, leak, corrode or fail	265a.1	265.194	H043
	Х			Tanks labeled to accurately identify contents	265a.194		H044
	x			Required inspections completed and documented in operating log	265a.195	265.195	H045
	Х			Release reported to Department within 24 hours, unless exempted	265a.1	265.196	H046
	х			Special requirements for ignitable and reactive wastes followed	265a.1	265.198	H047
	Х			Special small quantity generator requirements	265a.1	265.201	H048
				SQG TANKS			
	X			Waste contents compatible with tank	265a.1	265.201(b)(2)	H051
	Х			Uncovered tanks operated with 2 feet of freeboard or equivalent containment capacity	265a.1	265.201(b)(3)	H052
	Х			If continuously fed, tank has method to stop inflow	265a.1	265.201(b)(4)	H053
	х		-,-	Daily tank inspection requirements complied with	265a.1	265.201(c)(1-3)	H054
	X			Weekly tank inspection requirements complied with	265a.1	265.201(c)(4,5)	H055
	Х		-	All waste removed at closure	265a.1	265.201(d)	H056
	х			Special requirements for ignitable or reactive waste complied with	265a.1	265.201(e)(1)	H057
	X			Covered tank buffer zone requirements complied with	265a.1	265.201(e)(2)	H058
	Х			Incompatible waste requirements met	265a.1	265.201(f)	H059

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chemical ID Number PAD 980552251 Date 9/6/2006

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1 2 3 4		REQUIREMENT	PA CIT. 25 PA CODE	FED CIT. 40 CFR	LINE NO.
		Containment Buildings (Subchapter T)			
X		Building completely enclosed to prevent exposure to the elements	265a.1	265.1101(a)(1)	H061
х		Meets special requirements if liquids present	265a.1	265.1101(b)	H062
х		Primary barrier free of significant gaps, cracks and deterioration	265a.1	265.1101(c)(1) (i)	H063
x		Level of hazardous waste within unit is below containment walls	265a.1	265.1101(c)(1) (ii)	H064
Х		Tracking of waste out of unit by equipment or personnel prevented	265a.1	265.1101(c)(1) (iii)	H065
х		No visible dust emissions at doors, windows, vents, etc.	265a.1	265.1101(c)(1) (iv)	H066
х		Professional engineer's certification placed in operating record	265a.1	265.1101(c)(2)	H067
х		Required inspections performed and logged in operating record	265a.1	265.1101(c)(4)	H068
		Drip Pads (Subchapter S)			
Х		Engineer's certification of existing drip pads on file	265a.1	265.441(a)	H069
Х		Drip pad meets 265.443 design & operating standards	265a.1	265.443	H070
Х		(a) nonearthen, sloped construction with berm to channel associated drippage to collection system	265a.1	265.443(a)	H071
х		(b) Has synthetic liner below the pad with properly constructed leak detection system	265a.1	265.443(b)	H072
х		Drip pads & collection system maintained to prevent deterioration	265a.1	265.443(c)	H073
х		Drip pads & collection systems designed to prevent run-off	265a.1	265.443(d)	H074
х		Run-on/run-off control system maintained unless pad protected by a structure	265a.1	265.443(e)	H075
х		Release reporting requirements met	265a.1	265.443(m)	H076
х		Drip pads inspected weekly and after storms when in operation	265a.1	265.444(b)	H077

2540-FM-LRWM0406 Rev. 10/2001



# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION 3UREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection	di
Field Code	

NSPECTION REPORT - R	ESIDUAL WA	STE	GENER	ATOR
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Site I.D.: PAD980552251	Telephone #: 215-446-7900
Site Name: Ashland Chemical Company	
Address: 2801 Christopher Columbus Blvd	Address:
Municipality: Philadelphia	County: Philadelphia
Responsible Official: Abigail Davis	Title: Process Engineer
Person Interviewed: same	
Inspector: Laura Johnson, Seth DiLorenzo	Title: Solid Waste Imspectors
eFACTS ID #: PF	_ SF
Inspection Date: 9 /6 / 2006 Type: routine	No. of Violations: 0 Time: 11:00am
Waste Description: Plant Trash	
Treatment: ☐ Yes ☒ No Type:	
Type of Storage: Containers Tanks Piles	☐ Impoundments
	1
Location:	
Amount Generated:	_ lb./mo.
	•
Waste Description: Sandblast Grit	Waste Code: 109 & A06
Treatment:  Yes  No Type:	·
Type of Storage:  Containers Tanks Piles	
Disposition: Destination Facility	
Location:	
Amount Generated:	_ lb./mo.
Waste Description:	Waste Code:
Treatment:  Yes  No Type:	
Type of Storage:  Containers Tanks Piles	·
Disposition: Destination Facility	
Location:	Type:
Amount Generated:	_ lb./mo.
· *	
Waste Description:	Waste Code:
Treatment: Yes No Type:	
Type of Storage:  Containers Tanks Piles	
	•
Disposition: Destination Facility	·
	Type:
Amount Generated:	lh/mo

Site Name ID Number Date Ashland Chemical Company

PAD980552251 9/6/2006

## **INSPECTION REPORT - RESIDUAL WASTE GENERATOR (Cont'd)**

1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - Non-Compliance

				- No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - N		Time	-
1	STA	TUS	S   4	GENERAL REQUIREMENTS COMME		CHAPTER CITATION	LINE
				Designated facility: valid permit? Permit Number (PA)		287.6	1
Ø	<b>(</b>		市	Biennial report submitted by March 1 of each odd numbered year.		287.52(a)	2
岗	T		门	Written source reduction strategy on file and in effect.		287.53	3
	一	一一	片	Waste reduction strategy covers all waste streams.		287.53(b)	4
	一	一一	一	Reduction strategy updated every five years or when waste or		287.53(c)	5
L'3	<u> </u>	ļ — ,		manufacturing process changes.	_	20,.55(5)	
$\boxtimes$				Waste analysis performed: copy on file.		287.54	6
	市	一一	市	Annual analysis or certification of waste submitted to Department and		287.54(b)(f)	7
-		1	: 35	designated facility.			
				Chemical analysis updated every five years or when waste or		287.54(g)	8
				manufacturing process changes.			
$\boxtimes$				Generator record keeping requirements.		287.55	9
$\boxtimes$				Operation of disposal or processing facility without a permit.		287.101(a)	10
				STORAGE REQUIREMENTS			
				Residual waste not mixed with hazardous waste.		299.111(1)	11
	1		片	Waste stored as not to create a safety risk.	T	299.111(2)	12
	+++	1	1	Residual waste not mixed with special handling waste.	H	299.111(3)	13
	+++	H-	1	Waste not blown or otherwise deposited outside storage area.	Ħ	299.111(4)	14
岗	1	1	片	Storage area inspected; records available.	一一	299.112(c)	15
	+++	1==	十十	All waste stored less than one year.	一一	299.113(a)	16
	++++	1	1	Equipment maintained in operable condition.	一一	299.114(a)	17
	++1	+=	1	Equipment cleaning frequencies maintained.	十	299.114(c)	18
	-	++	##	Vectors controlled and minimized.	片	299.115	19
X	+	+=	1	Run on, runoff minimized; storage areas managed in accordance with	-	299.116(a)(b)	20
	الا			Clean Streams Law.		233.110(4)(~)	20
		17		Waste stored to prevent groundwater degradation.		299.116(c)	21
	1	1	#	Sufficient number of properly constructed storage containers.		299.121	22
	1	17	片	Storage containers labeled properly.	T	299.121(d)	23
	1	片,	片	Storage containers labeled property.  Storage container height and access requirements.	青	299.121(e)	24
	+	1	1	Storage container height and access requirements.  Storage tank design standards.	一一	299.122	25
	1	#	1	Storage tank design standards.  Storage tanks labeled properly.	一一	299.122(a)	26
	1	1	#	No putrescible waste or liquid waste stored in piles.	井	299.112(d),	27
	رسا	ر لــا ر	ال	No pullescible waste of figure waste stored in piles.		299.112(d), 299.131(b)	2.
1	Ø	1	1	Wests stores pile area properly decigned, constructed and maintained		299.131(b)	28
1		<del>     </del>	##	Waste storage pile area properly designed, constructed and maintained.	-	299.131	29
-	+==+	+==	+	Storage pad or liner system properly designed and maintained.	-	299.132	30
1		+=='	#=	Proper design and maintenance of leachate and runoff control systems.			
	A	+==	##	Proper storage and containment of incinerator ash residue.		299.151	31
14		##	11	Proper storage and containment of friable asbestos containing waste.	-\-	299.152	32
	Ħ	나님,	111	Proper storage and containment of coal ash.		299.153	33
	K	14	1	Proper storage and containment of PCB containing waste material.	4	299.154	34
1	HA!	14	1	Proper storage of whole and processed tires.	+	299.155	35
	1	1	11	<del> </del>			
	+	<b>∤⊨</b> +′	1	<b></b>	4		
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ER-WM-129: Rev. 7/95

## Commonwealth of Pennsylvania Department of Environmental Protection Bureau of Land Recycling & Waste Management

### Inspection Report Comments

Date of Inspection	Se	eptember	6,	2006		
Company/Facility/Site	Name	Ashland	Che	emical	Company	

A routine hazardous waste and residual waste inspection took place at Ashland Chemical, 2801 Christopher Columbus Blvd on September 6, 2006 by Laura Johnson and Seth DiLorenzo from the Department. Abigail Davis, Process Engineer was the facility guide. Ashland Chemical is a chemical manufacturer who specializes at producing polyester and vinyl ester resins that are kept liquid with the addition of styrene or other solvents. These polymers are then sold and used to make other products. During the time of the inspection the following was observed:

- 1. The inspection began by looking at the loading dock area. In this area there is a satellite accumulation drum, which was properly labeled. The drum contains styrene filter bags. Also in this area was a drum that contained polyester drainings which will be reused in the process. The loading dock area was clean and had no violations observed
- 2. The next area that was observed was the satellite accumulation area from the condensate from the lines. This drum was correctly labeled and was observed to have spent solvent in it.
- 3. Outside the drumming room is another satellite accumulation area. This was also labeled and seems to be managed correctly.
- 4. The 90-day storage area was next observed. This area was correctly labeled and all the drums were correctly stored on containment pads. During the time of the inspection there was one drum that was labeled but was not dated. It was determined that this drum was brought to the area today and this violation was corrected during the time of the inspection. Overall there were 8-55 gallon drums on the pad and 2 smaller containers. The earliest date that was observed in the storage area was 6/7/2006. This will be picked up later this week. The facility is currently shipping its used leather gloves out as hazardous waste due to a high chromium levels that came back as a routine residual waste analysis. They are currently trying to find and alternative for

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Person interviewed	(signature) / wigail	L. Davo Date	9/6/06
Inspector (signatur	re) Jaylo Johan	Date	9/6/06
		N	Page Sof

This inspection report is notice of the findings of an inspection conducted by a representative of the Department. This report is formal notification of any violations observed during the inspection. Additional notification of violations may be issued concerning either violations noted herein, or other violations identified as a result of review of laboratory analyses or Department records.

ER-WM-129; Rev. 7/95

## Commonwealth of Pennsylvania Department of Environmental Protection Bureau of Land Recycling & Waste Management

### Inspection Report Comments

Date of Inspection	September	6, 2006	
Company/Facility/Site	Name Ashland	Chemical	Company

these gloves. Other wastes observed were outdated material and methyl methacrylate. The waste is picked up the 3<sup>rd</sup> week of every month.

- 5. The residual waste compactor was also observed and was correctly labeled and was covered.
- 6. Throughout the plant are carbon filters that are hooked up to the process lines. When it is time for them to be changed they are shipped out as a hazardous waste.
- 7. All of the water and any spills are sent to a wastewater tank at the facility. They currently have a Philadelphia Water Department discharge permit and constantly monitor for pH, refractive index and temperature. The permit was observed it expires in December 2009.
- 8. A tour of the reactor building was taken and everything looked to be managed correctly.
- 9. The satellite drum outside the storage tank area was observed. It contained phthalic anhydride.
  - 10. Throughout the facility fire extinguishers were observed and all appear to have been serviced in August of 2006.
  - 11. Lastly the paperwork was observed. The PPC plan was recently updated and contains all of the necessary information. The training records, 90-day weekly inspection log and Biennial reports for hazardous and residual waste were observed to be current and correct. The 25R and 26R's for residual waste were also observed and were complete. The source reduction for hazardous waste was also observed and is thoroughly completed. The manifests were observed and are properly completed and routed within the proper time limits.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Person interviewed (signafure) abragul L. Davis Date	9/6/06
	9/6/06
	Page 9 of /C

This inspection report is notice of the findings of an inspection conducted by a representative of the Department. This report is formal notification of any violations observed during the inspection. Additional notification of violations may be issued concerning either violations noted herein, or other violations identified as a result of review of laboratory analyses or Department records.

ER-WM-129: Rev. 7/95

# Commonwealth of Pennsylvania Department of Environmental Protection Bureau of Land Recycling & Waste Management

### Inspection Report Comments

Date o	of	Inspection	Se	eptember	6,	2006		
Compan	ıy/	Facility/Site	Name	Ashland	Che	emical	Company	
No Violations were observed								

It is recommended that all drums are dated immediately upon movement to the 90-day storage area A copy of this inspection report will be reviewed and left with the facility

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Person interviewed	(signature)	Obligan L. Dans	Date	9/6/06
Inspector (signatur		felin	Date	9/6/06
	Opol.			Page 10 of 10

This inspection report is notice of the findings of an inspection conducted by a representative of the Department. This report is formal notification of any violations observed during the inspection. Additional notification of violations may be issued concerning either violations noted herein, or other violations identified as a result of review of laboratory analyses or Department records.

2500-FM-LRWM0276 Rev. 5/99



# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection Date	4/8/05
Time Start	130 pm.
Time Finish	415pm

# HAZARDOUS WASTE INSPECTION REPORT GENERATOR GENERATOR

	•				
Cor	mpany name <u>Ashland S</u>	pecialty Chemical Company	I.D. Number <u>PAD980552251</u>		
	Address 2801 Christop		10.10		
Co	unty Philadelphia	Municipality Philadelphia	Zip 19148		
Na	me of Inspector Aleta L.	Finney			
Na	me & Title of Responsib	le Official <u>Karen Ferguson, Office Manager</u>			
Per	son Interviewed same	·	Telephone ( 215 ) 446-7900		
	iling Address (if differen				
Am	ount of Hazardous Was	te Generated per Month: ~2500	Pounds Kgs		
1.	Site Characterization:	•			
	STORAGE:   Con	tainer 🔲 Tanks 🔲 Containment Bldg. 🔲	Drip Pad Other		
	_	tralization/WWTP	Other		
		MENT  Containers  Tanks			
2.		Large Quantity Handler Small Quantit			
		ypes Fluorescent Bulbs, Batteries			
3.	Hazardous Waste Tra	•			
	•	Ashland Distribution Company			
	•		· ·		
4.	Types of hazardous v	vaste generated and destination facility (loc	ation & type).		
	Waste Code	Waste Description	Destination Facility		
	F003, F005	Toluene, Acetone	Ashland Distribution		
	D001	Styrene	3 Broad St		
D001, D007 Methyl Methacrylate Binghamton, NY 13902					
	D002, D008	NYD049253719			
	U190	Phthalic Anhydride			
	D001	Methyl Methacrylate/Styrene			
	D001	Waste Aerosols			

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## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

## HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS

ID Number PAD980552251 Date April 8, 2005 Site Name Ashland Chemical 2 - Not Applicable 4 - Non Compliance 1 - No Violation Observed 3 - Not Determined **STATUS** FED. CIT. LINE PA CIT. REQUIREMENT 25 PA Code 40 CFR NO. 262.11 H001 X Hazardous waste determination performed on all waste 262a.10 streams П Identification Number 262a.10 262.12 H002  $\boxtimes$ 262.12(c)  $\boxtimes$ Authorized transporters only 262a.10 H003 Subsequent notification requirements met 262a.12(b) H004  $\boxtimes$  $\boxtimes$ Proper manifest used 262a.10 262.21 H005 X Manifests filled out correctly and completely 262a.20 H006  $\boxtimes$ Manifests signed and routed properly 262a.23(a) 262.23 H007  $\Box$ Generator waste accumulated on site for 90 days or less 262a.10 262.34(a) 800H SQG waste accumulated on site for 180 days max unless 262a.10  $\boxtimes$ 262.34(e)(f) H009 200 mile distance rule applies - 270 days  $\Box$ 262a.10 H010  $\boxtimes$ SQG waste accumulated on-site never exceeds 6000 kg 262.34(e)(f) П  $\boxtimes$ Satellite accumulation requirements complied with 262a.10 262.34(c) H011 Personnel training program per 265.16 complied with 262a.10 262.34(a)(4) H012 262.34(d)  $\boxtimes$ Manifest exception and biennial reports retained for 3 years 262a.10 262.40(a)(b) H013  $\Box$ П Specified records retained for three years 262a.10 262.40(c) H014 Biennial reports submitted to the Department (LQG only) 262a.41 262.41 H015  $\Box$ П 262.42 Exception reporting procedures followed 262a.42 H016 Spill reporting procedures followed 262a.10 262.34(d) H017  $\boxtimes$ П PPC plan developed and implemented 262a.10 262.34(a) H018 Special requirements followed for international shipments 262a.10 262.50 H019  $\boxtimes$ 262.60 Source reduction strategy prepared and available (LQG only) 262a.100 H020  $\boxtimes$ Excluded waste complies with exclusionary requirements 261a.4 261.4 H021 П

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# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site	Nam	ne <u>As</u>	hland	d Chemical ID Number PAD980552251	Date April	8, 2005	-	
		1	- No	Violation Observed 2 - Not Applicable 3 - Not Determined	4 - Non Con	npliance		
STA	10S	3	4	REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINI	
				CONTAINERS (Subchapter I)				
				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025	
$\boxtimes$				Containers of hazardous waste in good condition	265a.1	265.171	H026	
$\boxtimes$				Containers and stored waste compatible	265a.1	265.172	H027	
				Containers kept closed except during addition or removal of wastes	Containers kept closed except during addition or removal 265a.1 265.173(a)			
$\boxtimes$				Containers managed to prevent leaks	265a.1	265.173(b)	H029	
$\boxtimes$				Container configuration and spacing insures safe 265a.173 management and access for inspection purposes and emergency equipment				
				Container storage areas inspected at least weekly	265a.1	265.174	H031	
Ø				Special requirements for ignitable or reactive and incompatible waste complied with			H032	
$\boxtimes$				Proper containment and collection systems in place	265a.179		H033	
$\boxtimes$				Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034	
			×	Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035	
$\boxtimes$				Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3).	H036	
				Containers labeled accurately identify contents	SWMA 6018.403(b) (2)		H037	

#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Specialty Chemical Company

Identification Number: PAD980552251 Date of Inspection: Friday, April 8, 2005

Aleta L. Finney, Solid Waste Specialist with the Department, conducted a large quantity hazardous waste generator inspection and a large quantity residual waste inspection. Present from the facility was Karen Ferguson, Offic Manager.

The inspection began with a short tour of the facility. The facility makes polyester resins. There are four satellite accumulation areas at the facility. Only three of the areas had drums present for inspection; the fourth area had none. One area was accumulating spent filter bags from the filtering of the resin before being loaded into tanker trucks, another was accumulating filter bags from filtering of the resin before being pumped into drums and the other area was accumulating a spent carbon drum from the venting of the product storage tanks. The areas that were accumulating the spent carbon and the filter bags from the filtering of the resin before being loaded into tankers did not have the words "hazardous waste" or the contents contained within located on the drums. This is contrary to 25 PA Code Section 262.34(c). Ms. Ferguson put a hazardous waste label on the drum at the time of the inspection, thereby correcting the violation. The other area that was accumulating filter bags from the filtering of the resin before being loaded into drums was not closed. This is contrary to 25 PA Code Section 262.34(c). The drum was closed at the time of the inspection. This violation is thereby corrected.

The main storage area was inspected next. The storage area had 3 drums of hazardous waste and 1 drum of non-hazardous waste. There were 3 drums whose hazardous constituent is methyl methacrylate, one containing rags, one spent solvent, and last filter bags. The oldest accumulation date on any of the drums is March 28, 2005. All containers were properly labeled, closed and in secondary containment. There were also 2 other hazardous waste drums of floor sweepings containing phthalic anhydride. These drums did not have an accumulation date at the time of the inspection. This is contrary to 25 PA Code Section 262.34(a)(2). Ms. Ferguson put the accumulation date on the drums at the time of the inspection, thereby correcting the violation.

The facility had no universal waste bulbs onsite but they did have some batteries. The 5-gallon container of batteries was labeled "waste batteries". These universal wastes no longer get shipped out to a TSD facility on a manifest but get directly FEDEXed to AERC in Allentown for recycling. The facility has only had one shipment of waste using this method thus far.

The facility generates plant trash and occasionally, sand blast grit from the cleaning of tanks. There was only plant trash that was at the facility at the time of the inspection. The waste is kept in a roll-off container where the wastes are compacted and ultimately disposed of by ARC Waste. The roll-off itself was properly labeled with the words "residual waste".

Finally, the paperwork was reviewed. The hazardous waste manifests from the year 2004 were examined. All appeared to be correctly completed and returned to the facility in a timely manner. The PPC plan, residual and hazardous

In the "Requirement" Section of this inspection report, each listed inspection item may provide only a brief version of its corresponding obligation as described in the body of the regulations. Please use the Chapter citations listed on this inspection report as a reference to obtain a detailed description of compliance requirements.

This inspection report is official notification that a representative of the Department of Environmental Protection, Waste Management Program, inspected the above installation. The findings of this Inspection are shown in this report. This inspection report shall serve a formal notification of any violations which were observed during the inspection. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Additional notification may be forthcoming, concerning any violations indicated herein and listing any additional violations.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Person Interviewed (Signature) Kaun Turzuren	Date 4/11/05
Inspector Signature) i Aluta L. Finney	Date 4 11 05
File name: Ashland Chemical (rpt).doc	Page 4 of 5

### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Specialty Chemical Company

Identification Number: PAD980552251 Date of Inspection: Friday, April 8, 2005

waste biennial reports and inspection logs were completed. The last time that the facility had HAZWOPER/RCRA training was in the third quarter of 2004. Ms. Ferguson will have other hazardous waste training in April 12, 2005. The source reduction strategies for both hazardous and residual wastes were completed as well as the annual certification of residual waste.

#### **RECOMMENDATIONS:**

- 1) Ensure that all hazardous waste drums have the proper labeling, including an accumulation date when in main storage.
- Ensure that all drums that are in satellite accumulation have the words "hazardous waste" or a listing of the contents located on the drum.
- 3) Ensure that all drums that are in satellite accumulation are closed unless actively filling or emptying the drum.

Three violations were cited; three were corrected at the time of the inspection.

The results of this inspection were reviewed with was left with Ms. Ferguson before leaving the facility. A copy of this report was left with Ms. Ferguson on Monday, April 11, 2005.

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Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature) taur durgues Date 4/11/05

Inspector Signature) Date 4/11/05

File name: Ashland Chemical (rpt).doc Page 5 of 5

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#### **COMMONWEALTH OF PENNSYLVANIA** DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

= 13280 47 (RW)

nspection Date	4/15/04
Time Start	9:00 AM
Time Finish	12:00pm

HAZARDOUS WASTE INSPECTION REPORT □ GENERATOR S Q GENERATOR

Cor	mpany name <u>Ashland S</u>	pecialty Chemical Company	I.D. Number <u>PAD980552251</u>		
		oher Columbus Bivd.			
Cou	inty <u>Philadelphia</u>	Municipality Philadelphia	·	Zip_ <u>/914</u> 0	
Nar	me of Inspector <u>Aleta L.</u>	Finney			
Nar	ne & Title of Responsib	le Official <u>Karen Ferguson, Office Manager</u>			
Per	son Interviewed same		Te	elephone ( <u>215</u> ) <u>446</u> -	7900
Ma	lling Address (if differen	t from above) <u>same</u>			
Αm	ount of Hazardous Was	ste Generated per Month: ~2500	_ Pol	unds	Kgs
4.	Site Characterization	:			
	STORAGE:   Con	tainer 🔲 Tanks 🔲 Containment Bldg. [	] Drip	Pad Other	
	PBR: Neu	tralization/WWTP		Other	
	GENERATOR TREAT	MENT  Containers  Tanks		Containment Bldg.	☐ Drip Pad
2.	Universal Waste:	Large Quantity Handler 🔀 Small Qua	ntity H	landler	
	Universal Waste T	ypes Fluorescent Bulbs			
3.	Hazardous Waste Tra	insporters:			
	Transporter Name	Ashland Distribution Company	Li	cense Number NYD04	9253719
	Transporter Name	<u> </u>	Li	cense Number	
	Transporter Name		License Number		
4.	Types of hazardous v	vaste generated and destination facility (I	ocatio	on & type).	
	Waste Code	Waste Description		Destination F	acility
	F003, F005	Toluene, Acetone		Ashland Distribution	
D001 Styrene				3 Broad St	
	D001, D007 Methyl Methacrylate Binghamton, NY 13902				
D002, D008 Sodium Hydroxide NYD049253				NYD049253719	
U190 Phthalic Anhydride					
	D001	Methyl Methacrylate/Styrene		,	
	D001	Waste Aerosols			,
		·			

## HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS

Site Name A	nland Chemical ID Number PAD980552251	Date Apr	ril 15, 2004				
	1 - No Violation Observed 2 - Not Applicable 3 - Not Determined 4 - Non Compliance						
STATUS 1 2 3	4 REQUIREMENT	PA CIT. 25 PA Code	FED. CIT. 40 CFR	LINE NO.			
	Hazardous waste determination performed on all waste streams	262a.10	262.11	H001			
	Identification Number	262a.10	262.12	H002			
	Authorized transporters only	262a.10	262.12(c)	H003			
	Subsequent notification requirements met	262a.12(b)		H004			
	Proper manifest used	262a.10	262.21	H005			
	Manifests filled out correctly and completely	262a.20		H006			
	Manifests signed and routed properly	262a.23(a)	262.23	H007			
	Generator waste accumulated on site for 90 days or less	262a.10	262.34(a)	H008			
	SQG waste accumulated on site for 180 days max unless 262a.10 262.34(e)(f) H009 200 mile distance rule applies - 270 days						
	SQG waste accumulated on-site never exceeds 6000 kg	262a.10	262.34(e)(f)	H010			
	Satellite accumulation requirements complied with	262a.10	262.34(c)	H011			
	Personnel training program per 265.16 complied with	262a.10	262.34(a)(4) 262.34(d)	H012			
	Manifest exception and biennial reports retained for 3 year	ars 262a.10	262.40(a)(b)	H013			
	Specified records retained for three years	262a.10	262.40(c)	H014			
	Biennial reports submitted to the Department (LQG only)	262a.41	262.41	H015			
	Exception reporting procedures followed	262a.42	262.42	H016			
	Spill reporting procedures followed	262a.10	262.34(d)	H017			
	PPC plan developed and implemented	262a.10	262.34(a)	H018			
	Special requirements followed for international shipments	262a.10	262.50 262.60	H019			
	Source reduction strategy prepared and available (LQG only)	262a.100		H020			
	Excluded waste complies with exclusionary requirements	261a.4	261.4	H021			

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site	Nan	ne <u>As</u>	shlan	d Chemical ID Number PAD980552251	Date April	15, 2004	
		, 1	- No	Violation Observed 2 - Not Applicable 3 - Not Determined	4 - Non Com	npliance	
STA	ATUS	3		•			
4	2	3	ব	REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINE NO.
				CONTAINERS (Subchapter I)			T
				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
$\boxtimes$				Containers of hazardous waste in good condition	265a.1	265.171	H026
$\boxtimes$				Containers and stored waste compatible	265a.1	265.172	H027
$\boxtimes$				Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
$\boxtimes$				Containers managed to prevent leaks	265a.1	265.173(b)	H029
				Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
$\boxtimes$				Container storage areas inspected at least weekly	265a.1	265.174	H031
$\boxtimes$				Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
$\boxtimes$				Proper containment and collection systems in place	265a.179		H033
$\boxtimes$				Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
				Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
$\boxtimes$				Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
$\boxtimes$				Containers labeled accurately identify contents	SWMA 6018.403(b)		H037



Inspection	ID	
Field Code		· · · · · · · · · · · · · · · · · · ·

INSPECTION REPORT	- PESIDIIAI WA	STE CEMEDATO	O

Site I.D.: PAD980552251	Telephone #: 215-336-6500
Site Name: Ashland Chemical	
Address: 2801 Christopher Columbus Blvd.	Address. same
Philadelphia, PA 19148	
Municipality: Philadelphia	
Responsible Official: Joe Rogers	Title: Office Manager
Person Interviewed: Joe Rogers	
Inspector: Aleta L. Finney eFACTS ID #: PF	
1 spection Date. 0372072003 1 specific	No. of Violations: 0 Time: 1:00 pm
Waste Description: Plant Trash	
Treatment:  Yes No Type:	
Type of Storage:  ☐ Containers ☐ Tanks ☐ Piles	☐ Impoundments
Disposition: Destination Facility BFI Conestoga Landfill	
Location: Morgantown, PA	
Amount Generated: 47 tons/yr	
	-
Waste Description:	Waste Code:
	Waste Godo.
Type of Storage:  Containers Tanks Piles	
Disposition: Destination Facility	•
Location:	Type:
Amount Generated:	_ ib./mo.
Waste Description:	Waste Code:
Treatment: Yes No Type:	
Type of Storage:  Containers Tanks Piles	
Disposition: Destination Facility	
Location:	Type:
Amount Generated:	
Autorit Corlorated.	
Waste Description:	Waste Code:
Treatment:  Yes No Type:	
Type of Storage: Containers Tanks Piles	
Disposition: Destination Facility	· · ·
Location:	
Amount Generated:	_ lb./mo.

Site Name Date

Ashland Chemical ID Number PAD980552251 April 15, 2004

## INSPECTION REPORT - RESIDUAL WASTE GENERATOR (Cont'd)

1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - Non-Compliance

HELDER.		25.59V	(500)	No violation observed 2 - Not-Applicable 3 - Not-Determined 4 -			A23585
		\TUS	<b>.</b>	CON	MENTS	CHAPTER	LINE
1	2	3	4		ACHED	CITATION	ITEN
$\boxtimes$				Designated facility: valid permit? Permit Number (PA) D980552251		287.6	1
$\boxtimes$				Biennial report submitted by March 1 of each odd numbered year.		287.52(a)	2
$\boxtimes$				Written source reduction strategy on file and in effect.	' 🔲	287.53	3
				Waste reduction strategy covers all waste streams.		287.53(b)	4
				Reduction strategy updated every five years or when waste or		287.53(c)	5
				manufacturing process changes.			
$\boxtimes$				Waste analysis performed: copy on file.		287.54	6
$\boxtimes$				Annual analysis or certification of waste submitted to Department and		287.54(b)(f)	7
		_		designated facility.			
$\boxtimes$				Chemical analysis updated every five years or when waste or		287.54(g)	8
				manufacturing process changes.			
$\boxtimes$				Generator record keeping requirements.		287.55	9
$\boxtimes$				Operation of disposal or processing facility without a permit.		287.101(a)	10
				STORAGE REQUIREMENTS			
X	$\overline{\Box}$	1	1	Residual waste not mixed with hazardous waste.		299.111(1)	11
X	T	情	一	Waste stored as not to create a safety risk.	一一	299.111(2)	12
X	青	十十	十一	Residual waste not mixed with special handling waste.	一一一	299.111(3)	13
	H	情	十十	Waste not blown or otherwise deposited outside storage area.	一一	299.111(4)	14
	1	十	十一	Storage area inspected; records available.	一一	299.112(c)	15
X	片	片	卅	All waste stored less than one year.	- 17	299.113(a)	16
	一	十十	17	Equipment maintained in operable condition.	一一	299.113(a)	17
X	H	十一	片	Equipment cleaning frequencies maintained.	一片	299.114(c)	18
성	1	計	+	Vectors controlled and minimized.	౼片	299.115	19
	片	#	++	Run on, runoff minimized; storage areas managed in accordance with	. 1	299.116(a)(b)	20
				Clean Streams Law.		255.110(4)(2)	20
$\boxtimes$		一	1-	Waste stored to prevent groundwater degradation.	$\neg \neg$	299.116(c)	21
	1	十二	+=	Sufficient number of properly constructed storage containers.	一十	299.121	22
H	片	十一	1	Storage containers labeled properly.	一十	299.121(d)	23
쉱	1	十十	1	Storage containers labeled properly.  Storage container height and access requirements.	一片	299.121(d) 299.121(e)	24
H		十一	+	Storage tank design standards.	一片	299.122	25
H		十十	1	Storage tank design standards. Storage tanks labeled properly.	-	299.122(a)	26
+		計	+++	No putrescible waste or liquid waste stored in piles.	H	299.112(d),	27
L	KY	L	-	No patiesciple waste of figura waste stored in pilos.	L	299.131(b)	21
		1	1	Waste storage pile area properly designed, constructed and maintained.		299.131	28
H	X	十一	卅	Storage pad or liner system properly designed and maintained.	一一	299.132	29
H		片	1	Proper design and maintenance of leachate and runoff control systems.		299.133	30
H		片	#	Proper storage and containment of incinerator ash residue.		299.151	31
H		計	1=	Proper storage and containment of incinerator ash residue.  Proper storage and containment of friable asbestos containing waste.		299.151	32
1		1	12	Proper storage and containment of mable aspestos containing waste.  Proper storage and containment of coal ash.		299.152	33
1		++	##				34
1		#	#=	Proper storage and containment of PCB containing waste material.	<u> </u>	299.154	
4		+	+++	Proper storage of whole and processed tires.	- 1	299.155	35
+	14	+	++		-#-		
-	++	++	+++				
-	1	1	##				
1	++-	-	##				
井	+	1	<del> </del>				
-	1	1	+++	<u> </u>			
	اليا		Щ'				

#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Specialty Chemical Company

Identification Number: PAD980552251 Date of Inspection: Thursday, April 15, 2004

Aleta L. Finney, Solid Waste Specialist with the Department, conducted a large quantity hazardous waste generator inspection and a large quantity residual waste inspection. Present from the facility was Karen Ferguson, Office Manager.

The inspection began with a short tour of the facility. The facility makes polyester resins. There are three satellite accumulation areas at the facility. Only two of the areas had drums present for inspection; the third area had no satellite drum at the time of the inspection. These two areas had drums that were properly labeled and closed. One area was accumulating spent filter bags from the filtering of the resin before being loaded into tanker trucks and the other area was accumulating spent carbon drums from the venting of the product storage tanks.

The main storage area was inspected next. The storage area had 9 drums of hazardous waste and no drums of non-hazardous waste. There were 7 drums of styrene/methyl methacrylate and 2 drums of toluene/acetone. The oldest accumulation date on any of the drums is March 26, 2004. There were also two 4x4 cardboard containers of spent filter cartridges. The containers were properly labeled and closed. The facility also had a box of 42 universal waste-bulbs. The facility had labeled the box "universal waste-bulbs".

The facility generates plant trash and occasionally, sand blast grit from the cleaning of tanks. There was only plant trash that was at the facility at the time of the inspection. The waste is kept in a roll-off container where the wastes are compacted and ultimately disposed of by ARC Waste. The roll-off itself was properly labeled with the words "residual waste".

Finally, the paperwork was reviewed. The hazardous waste manifests from the year 2003-2004 were examined. All appeared to be correctly completed and returned to the facility in a timely manner. The residual waste bills of lading were reviewed. The facility gets a pickup from ARC about once per month. The PPC plan, residual and hazardous waste biennial reports and inspection logs were completed. The last time that the facility had HAZWOPER/RCRA training was in the third quarter of 2003. Ms. Ferguson had other hazardous waste training in both January and April 2004. The source reduction strategy for residual was completed as well as the annual certification of residual waste. Ms. Ferguson could not locate the waste minimization plan for the hazardous waste at the time of the inspection. She agreed to fax the information to me as soon as possible.

### RECOMMENDATIONS:

1) The facility should ensure that all drums are labeled with a date as soon as they are moved over to the main storage area.

No violations were cited.

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Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature) Town Date 4/15/04

Inspector Signature) Utta L. Twey

File name: Ashland Chemical (rpt)

Date 4/15/04

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#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Specialty Chemical Company

Identification Number: PAD980552251 Date of Inspection: Thursday, April 15, 2004

The results of this inspection were reviewed with and a copy of this report was left with Ms. Ferguson before leaving the facility.

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Person Interviewed (Signature) Rauer Durgners Date 4/15/04

Inspector Signature) Uta L. Twicky Date 4/15/04

File name: Ashland Chemical (rpt)

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# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

spection Date	3/20/03
Time Start	1:00 pm
Time Finish	3.30 pm

HAZARDOUS	WASTE	INSPEC"	TION	REPORT
GENERATO	R	S	QG	ENERATOR

Company name Ashland Si	pecialty Chemical Company	I.D. Number <u>PAD980552251</u>
Site Address 2801 Christop	her Columbus Blvd.	
County Philadelphia	Municipality Philadelphia	zip 19148
Name of Inspector Aleta L.	Finney	
Name & Title of Responsib	le Official <u>Joe Rogers, Office Manager</u>	
Person Interviewed same		Telephone ( 215 ) 336-6500
Mailing Address (if differen	t from above) <u>same</u>	
Amount of Hazardous Was	te Generated per Month: ~2500	PoundsKg
PBR: Neut	ainer	Other
2. Universal Waste:	Large Quantity Handler Small Qua	ntity Handler
3. Hazardous Waste Tra	nsporters:	
Transporter Name	Ashland Distribution Company	License Number AC12162NY
Transporter Name		License Number
Transporter Name		License Number
4. Types of hazardous w	aste generated and destination facility (l	ocation & type).
Waste Code	Waste Description	Destination Facility
F003, F005	Toluene, Acetone	Ashland Distribution
D001	Styrene	3 Broad St
D001	Methyl Methacrylate	Binghamton, NY 13902
D002, D008	Sodium Hydroxide	NYD049253719
U190	Phthalic Anhydride	·

Page of 0

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS

Site Name /	Ashla	nd Chemical ID Number PAD980552251	Date <u>Ma</u>	rch 20, 2003	
-	1 - No	o Violation Observed 2 - Not Applicable 3 - Not Determined	d 4 - Non Co	mpliance	
STATUS				•	
1 2 3	4	REQUIREMENT	PA CIT. 25 PA Code	FED. CIT. 40 CFR	LINE NO.
	7 7	Hazardous waste determination performed on all waste	262a.10	262.11	H001
	] []	streams	2028.10	202.11	11001
		Identification Number	262a.10	262.12	H002
		Authorized transporters only	262a.10	262.12(c)	H003
		Subsequent notification requirements met	262a.12(b)		H004
		Proper manifest used	262a.10	262.21	H005
		Manifests filled out correctly and completely	262a.20		H006
		Manifests signed and routed properly	262a.23(a)	. 262.23	H007
		Generator waste accumulated on site for 90 days or less	262a.10	262.34(a)	800H
		SQG waste accumulated on site for 180 days max unless 200 mile distance rule applies - 270 days	262a.10	262.34(e)(f)	H009
		SQG waste accumulated on-site never exceeds 6000 kg	262a.10	262.34(e)(f)	H010
		Satellite accumulation requirements complied with	262a.10	262.34(c)	H011
		Personnel training program per 265.16 complied with	262a.10	262.34(a)(4) 262.34(d)	H012
		Manifest exception and biennial reports retained for 3 years	262a.10	262.40(a)(b)	H013
		Specified records retained for three years	262a.10	262.40(c)	H014
		Biennial reports submitted to the Department (LQG only)	262a,41	262.41	H015
		Exception reporting procedures followed	262a.42	262.42	H016
		Spill reporting procedures followed	262a.10	262.34(d)	H017
		PPC plan developed and implemented	262a.10	262.34(a)	H018
	$    \square$	Special requirements followed for international shipments	262a.10	262.50	H019
				262.60	
		Source reduction strategy prepared and available (LQG only)	262a.100		H020
		Excluded waste complies with exclusionary requirements	261a.4	261.4	H021
			J		
			-		

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS - SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site	Nan	ne <u>As</u>	shlan	d Chemical ID Number PAD980552251	Date Marc	ch 20, 2003	•
		1	- No	Violation Observed 2 - Not Applicable 3 - Not Determined	4 - Non Con	npliance	
STA	ATUS				PA CIT.	FED CIT.	LINE
1	_2	3	4	REQUIREMENT	25 PA Code	40 CFR	NO.
		ļ		CONTAINERS (Subchapter I)			
				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
				Containers of hazardous waste in good condition	265a.1	265.171	H026
X				Containers and stored waste compatible	265a.1	265.172	H027
				Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
				Containers managed to prevent leaks	265a.1	265.173(b)	H029
				Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
X				Container storage areas inspected at least weekly	265a.1	265.174	H031
$\boxtimes$				Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
				Proper containment and collection systems in place	265a.179		H033
M				Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
				Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
$\boxtimes$				Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
$\boxtimes$				Containers labeled accurately identify contents	SWMA 6018.403(b)		H037

2540-FM-LRWM0406 Rev. 10/2001



## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION 3UREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection	D		
		,	

Field Code	
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## INSPECTION REPORT - RESIDUAL WASTE GENERATOR

Site I.D.: PAD980552251	Telephone #: 215-336-6500
Site Name: Ashland Chemical	Operator Name: game
Address: 2801 Christopher Columbus Blvd.	
Philadelphia, PA 19148	
Municipality: Philadelphia	
Responsible Official: Joe Rogers	
Person Interviewed: Joe Rogers	
Inspector: Aleta L. Finney eFACTS ID #: PF	Title: Solid Waste Specialist
Inspection Date: 03 /20 / 2003 Type: 1	
Waste Description: Plant Trash	Waste Code: 407 & 409
Treatment: Type:	
Type of Storage:  ☐ Containers ☐ Tanks ☐ Piles	☐ Impoundments
Disposition: Destination Facility BFI Conestoga Landfill	
Location: Morgantown, PA	Type: Landfill
Amount Generated: 47 tons/yr	to and the second secon
	·
Waste Description:	Waste Code:
Treatment: Yes No Type:	
Type of Storage: Containers Tanks Piles	☐ Impoundments
Disposition: Destination Facility	
Location:	Type:
Amount Generated:	_ lb./mo.
Waste Description:	Waste Code:
Treatment: Yes No Type:	
Type of Storage: Containers Tanks Piles	Impoundments
Disposition: Destination Facility	
Location:	' '
Amount Generated:	
Waste Description:	Waste Code:
Treatment: Yes No Type:	
Type of Storage:  Containers Tanks Piles	☐ Impoundments
Disposition: Destination Facility	
Location:	· · · · · · · · · · · · · · · · · · ·
Amount Generated:	ih /mo
	ib./mc.

Site Name Date

Ashland Chemical ID Number PAD980552251 March 20, 2003

## INSPECTION REPORT - RESIDUAL WASTE GENERATOR (Cont'd)

1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - Non-Compliance

1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - N	on-C	ompliance	S. Commission
STATUS 1 2 3 4 GÉNERAL REQUIREMENTS ATTAC		CHAPTER CITATION	LINE
□ □ □ □ Designated facility: valid permit? Permit Number (PA) D980552251		287.6	1
⊠ □ □ □ Biennial report submitted by March 1 of each odd numbered year.		287.52(a)	2
		287.53	3
<ul> <li>◯ ◯ ◯ ◯ Waste reduction strategy covers all waste streams.</li> <li>◯ ◯ ◯ Reduction strategy updated every five years or when waste or</li> </ul>		287.53(b)	4
Reduction strategy updated every five years or when waste or manufacturing process changes.		287.53(c)	5 .
	П	287.54	6
Annual analysis or certification of waste submitted to Department and designated facility.		287.54(b)(f)	7
Chemical analysis updated every five years or when waste or manufacturing process changes.		287.54(g)	8
☐ ☐ ☐ Generator record keeping requirements.		287.55	9
Operation of disposal or processing facility without a permit.		287.101(a)	10
STORAGE REQUIREMENTS			
Residual waste not mixed with hazardous waste.		299.111(1)	11
		299.111(2)	12
Residual waste not mixed with special handling waste.		299.111(3)	13
Waste not blown or otherwise deposited outside storage area.		299.111(4)	14
Storage area inspected; records available.		299.112(c)	15
All waste stored less than one year.		299.113(a)	16
Equipment maintained in operable condition.		299.114(a)	17
Equipment cleaning frequencies maintained.		299.114(c)	18
		299.115	19
Run on, runoff minimized; storage areas managed in accordance with Clean Streams Law.		299.116(a)(b)	20
	П	299.116(c)	21
Sufficient number of properly constructed storage containers.		299.121	22
Storage containers labeled properly.	T	299.121(d)	23
Storage container height and access requirements.	T	299.121(e)	24
Storage tank design standards.		299.122	25
Storage tanks labeled properly.		299.122(a)	26
No putrescible waste or liquid waste stored in piles.		299.112(d), 299.131(b)	27
□ □ □ Waste storage pile area properly designed, constructed and maintained.		299.131	28
Storage pad or liner system properly designed and maintained.	n	299.132	29
Proper design and maintenance of leachate and runoff control systems.	Ħ	299.133	30
□ □ □ Proper storage and containment of incinerator ash residue.	Ħ	299.151	31
□ □ □ Proper storage and containment of friable asbestos containing waste.	T	299.152	32
□ □ □ Proper storage and containment of coal ash.	Ħ	299.153	33
Proper storage and containment of PCB containing waste material.	+	299.154	34
Proper storage of whole and processed tires.	<del>-         </del>	299,155	35
HITTHEFT TOPON OLUMBUS OF WILLIAM PROSECUTION	H	200,100	55
	H		1
	H		
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	H		1
<b>                                    </b>	井		
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#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Specialty Chemical Company

Identification Number: PAD980552251

Date of Inspection: Thursday, March 20, 2003

Aleta L. Finney, Solid Waste Specialist with the Department, conducted a large quantity hazardous waste generator inspection and a large quantity residual waste inspection. Present from the facility was Joe Rogers, Office Manager.

The inspection began with a short tour of the facility. The facility makes polyester resins. There are three satellite accumulation areas at the facility. These areas had drums that were properly labeled and closed. The main storage area was inspected next. The storage area had 7 drums of hazardous waste and 1 drum on non-hazardous waste. There was one drum of corrosive material, 3 drums of styrene/methyl methacrylate and 3 drums of toluene/acetone. The one drum of non-hazardous waste was from a spill cleanup. The oldest accumulation date on any of the drums is March 3, 2003. All of the drums were properly labeled and closed.

The facility generates plant trash and occasionally, sand blast grit from the cleaning of tanks. There was only plant trash that was at the facility at the time of the inspection. The waste is kept in a roll-off container where the wastes are compacted and ultimately disposed of by BFI. The roll-off itself was not labeled but an area in front of the compactor had the words "residual waste" on them. Mr. Rogers called BFI and requested that another magnet be placed onto the roll-off box with the words "residual waste" on it. BFI came out to the facility during the inspection and put "residual waste" magnets on both sides of the container.

Finally, the paperwork was reviewed. The hazardous waste manifests from the year 2002 were examined. All appeared to be correctly completed and returned to the facility in a timely manner. The residual waste bills of lading were reviewed. The facility gets a pickup from BFI about once per month. The PPC plan, residual and hazardous waste biennial reports and inspection logs were completed. The last time that the facility had HAZWOPER/RCRA training was in both August and September of 2002. The source reduction strategy for residual and hazardous waste was completed as well as the annual certification of residual waste.

No violations were cited.

The results of this inspection were reviewed with and a copy of this report was left with Mr. Rogers before leaving the facility.

In the "Requirement" Section of this inspection report, each listed inspection item may provide only a brief version of its corresponding obligation as described in the body of the regulations. Please use the Chapter citations listed on this inspection report as a reference to obtain a detailed description of compliance requirements.

This inspection report is official notification that a representative of the Department of Environmental Protection, Waste Management Program, inspected the above installation. The findings of this inspection are shown in this report. This inspection report shall serve a formal notification of any violations which were observed during the inspection. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Additional notification may be forthcoming, concerning any violations indicated herein and listing any additional violations.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature)

Date 0 3/2c/c 3

Inspector Signature)

Date 3/2c/c 3

Date 3/2c/c 3

Page 6 of 6



Inspection Date	1/9/2002
Time Start	1:45 DM
Time Finish	3:30 DM

# HAZARDOUS WASTE INSPECTION REPORT ☑ GENERATOR ☐ S Q GENERATOR

C	ompany name <u>AS</u>	land Chemical		I.D. Number PAD	180552251
	• • •	hristopher Columbus Bl			
	_ 1	ia Municipality Phil		Zip 1914	8-5103
	ime of Inspector <u>A</u>		•		
Na	ime & Title of Respons	ible Official <u>Joseph Rogers</u> -	Office 4	<i>lanager</i>	
	rson Interviewed <u>Jos</u>			Telephone ( <u>215</u> ) <u>3</u>	136-6200
		ent from above) Same			
Aп	nount of Hazardous Wa	aste Generated per Month: <u>~5,00</u>	OP	ounds	Kgs
1.	Site Characterization				
	STORAGE: V Co	ntainer 🔲 Tanks 🔲 Containmen	t Bldg. 🗌 Dr	ip Pad Other	<del></del>
	PBR: Ne	utralization/WWTP		Other	
				Containment Bldg.	☐ Drip Pad
2.		Large Quantity Handler Sm	-		
		Types <u>Batteries</u> , Fluoresc	ent bul		
3.	Hazardous Waste Tra	Λ*		•	5049253749
		Ashland Distribution			
				icense Number	
				icense Number	
•	Types of nazardous	waste generated and destination fa	cility (locati	on & type).	
	Waste Code	Waste Description		Destination	Facility
	F003, F005	Tolune, Acetone	·	Ashland Distr	ibution Co.
	1004	Styrene		3 Broad St.	
	D001	Methyl Methacrylate		Binghamton,	NY 13902
	DC02, DOC8	Sedun Hydroxide Phthalic Anhydride		,	
	4190	Phthalic Anhydride			
		J			
				•	
L					

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS

Site Name Ashland Chenical ID Number PAN98050251 Date 192002

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

C	T	Λ	т	ſ	,	S
J	1 /	-		L	J	J

1	1 2 3 4 REQUIREMENT				PA CIT. REQUIREMENT 25 PA Code			
X				Hazardous waste determination performed on all waste streams	262a.10	262.11	Hoc	
X				Identification Number	262a.10	262.12	Hoc	
X				Authorized transporters only	262a.10	262.12(c)	Hoo	
X				Subsequent notification requirements met	262a.12(b)		H00	
X				Proper manifest used	262a.10	262.21	H00	
X				Manifests filled out correctly and completely	262a.20		H00	
X				Manifests signed and routed properly	262a.23(a)	262.23	H00	
X				Generator waste accumulated on site for 90 days or less	262a.10	262.34(a)	H00	
	X			SQG waste accumulated on site for 180 days max unless 200 mile distance rule applies - 270 days	262a.10	262.34(e)(f)	H00!	
	X			SQG waste accumulated on-site never exceeds 6000 kg	262a.10	262.34(e)(f)	H010	
X				Satellite accumulation requirements complied with	262a.10	262.34(c)	H01	
X				Personnel training program per 265.16 complied with	262a.10	262.34(a)(4) 262.34(d)	H012	
X				Manifest exception and biennial reports retained for 3 years	262a.10	262.40(a)(b)	H013	
X				Specified records retained for three years	262a.10	262.40(c)	H014	
×				Biennial reports submitted to the Department (LQG only)	262a.41	262.41	H015	
X				Exception reporting procedures followed	262a.42	262.42	H016	
X				Spill reporting procedures followed	262a.10	262.34(d)	H017	
X		T	T	PPC plan developed and implemented	262a.10	262.34(a)	H018	
X				Special requirements followed for international shipments	262a.10	262.50 262.60	H019	
X				Source reduction strategy prepared and available (LQG only)	262a.100		H020	
X	T	Ŧ		Excluded waste complies with exclusionary requirements	261a.4	261.4	H021	

### HAZARDOUS WASTE INSPECTION REPORT **GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS**

Site Name Ashland Chinical ID Number PANGE0552251

1 - No Violation Observed 2 - Not Applicable 3 - Not Determined

4 - Non Compliance

1	2	3	4 REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINE NO.
			CONTAINERS (Subchapter I)			
X	_		Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
X			Containers of hazardous waste in good condition	265a.1	265.171	H026
X			Containers and stored waste compatible	265a.1	265.172	H027
X			Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
X			Containers managed to prevent leaks	265a.1	265.173(b)	H029
X			Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
X			Container storage areas inspected at least weekly	265a.1	265.174	H031
X			Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
X			Proper containment and collection systems in place	265a.179	,	H033
X			Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
X			Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
X		$\top$	Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
X			Containers labeled accurately identify contents	SWMA 6018.403(b) (2)		H037



Inspection ID	
	*
Field Code	

## **INSPECTION REPORT - RESIDUAL WASTE GENERATOR**

Site I.D.: PANGEO 55251  Site Name: Ashland Chunical  Address: 2801 Christopher Columbus Blud.  Philadelphia PA 19148  Municipality: Philadelphia  Responsible Official: Joseph Rogers  Person Interviewed: Joseph Rogers  Inspector: Aleta L. Firmey  eFACTS ID#: PF	County: Philadelphia  Title: Office Manager  Title: Office Manager  Title: Solid waste Specialist
inspection bate. I Through Type. Kousine	140. 01 Violations. W
Waste Description: Plant Trash	Waste Code: 407 + 409
Treatment: Yes No Type:	
Type of Storage:  Containers  Tanks Piles	
Disposition: Destination Facility BFI Conestoga	Landfill
Location: Morgantown, PA Amount Generated: 67 tons/yr	Type:
Amount Generated: 47 tons 1 4	<u>/۳۱۰</u> طلر
Waste Description: Sand Blast Gvit  Treatment: ☐ Yes ☑ No Type:	Waste Code: 206
Type of Storage: Containers Tanks Piles	☐ Impoundments
Disposition: Destination Facility BFI Conestoga	Landfill
Location: Worgantown, PA Amount Generated: 8 tons/yr	Type:
Amount Generated: 8 -lons / yr	
3	
Waste Description:	Waste Code:
Treatment:  Yes No Type:	
Type of Storage:  Containers  Tanks  Piles	☐ Impoundments
Disposition: Destination Facility	
Location:	
Amount Generated:	Ib./mo.
Wasta Description	Mosto Codo:
Waste Description:	Waste Code:
Type of Storage: Containers Tanks Piles	
Disposition: Destination Facility	
	Type:
Amount Generated:	lb./mo.

Site Name ID Number Date

As	h	land Clemical
PA	₽,	180552251
i	9	2002
	,	

## INSPECTION REPORT - RESIDUAL WASTE GENERATOR (Cont'd)

1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - Non-Compliance

	1 - No Violation Observed 2 - Not-Applicable 3 - Not-Determined 4 - Non-Compliance								
1	STATUS  CENERAL REQUIREMENTS  COMMENTS  CHAPTER LIN								
	-	3	+	4		ACHE	D	CITATION	ITE
X		<del></del>	444	부	Designated facility: valid permit? Permit Number (PA)	<u> </u>	‡	287.6	1
	片	4	111	4	Biennial report submitted by March 1 of each odd numbered year.	<u>_</u>	╣-	287.52(a)	2
X	11	4	111	4	Written source reduction strategy on file and in effect.	<u> </u>	1	287.53	3
	片	丰	#	4	Waste reduction strategy covers all waste streams.	_ <u> </u>	1	287.53(b)	4
$\boxtimes$			1	_	Reduction strategy updated every five years or when waste or manufacturing process changes.	L.	J 	287.53(c)	5
X			$\prod$		Waste analysis performed: copy on file.		]_	287.54	6
X					Annual analysis or certification of waste submitted to Department and designated facility.		]	287.54(b)(f)	7
X			IT		Chemical analysis updated every five years or when waste or manufacturing process changes.		]	287.54(g)	8
X			111		Generator record keeping requirements.			287.55	9
X			itr	亍	Operation of disposal or processing facility without a permit.	Ī	1	287.101(a)	10
	_	-	+	_	STORAGE REQUIREMENTS		_	25	
X		+	1	7	Residual waste not mixed with hazardous waste.		7	299.111(1)	11
	H	+	117	7	Waste stored as not to create a safety risk.	十	┽┤	299.111(1)	12
	片	岸	計	#	Residual waste not mixed with special handling waste.		┽┤	299.111(3)	13
	片	屵	情	#	Waste not blown or otherwise deposited outside storage area.	늗	+	299.111(4)	14
	H	岸	情	十	Storage area inspected; records available.	늗	+	299.111(4) 299.112(c)	15
	H	岸	1	+	All waste stored less than one year.	-	1	299.112(c) 299.113(a)	16
	H	岸	計	+	Equipment maintained in operable condition.	-	+	299.113(a) 299.114(a)	17
	計	1	計	井	Equipment cleaning frequencies maintained.		1	299.114(a) 299.114(c)	18
	+	十	띾	#	Vectors controlled and minimized.		+	287.115	19
	H	+	計	#	Run on, runoff minimized; storage areas managed in accordance with	<del>-  -</del>	+	299.116(a)(b)	20
			<u> </u> -	_	Clean Streams Law.	<u> </u>	,		
X	Ų.	4	ļĻ	4	Waste stored to prevent groundwater degradation.	_ <u> </u> _	1	299.116(c)	21
X	4	ŢŢ	<u>. </u>	4	Sufficient number of properly constructed storage containers.	_ <u>_</u>	1	299.121	22
X	Ц	Ц	1	4	Storage containers labeled properly.		1	287.121(d)	23
X			4	4	Storage container height and access requirements.			287.121(e)	24
	X		ļĻ		Storage tank design standards.		Ц	299.122	25
	X		ŢĹ	1	Storage tanks labeled properly.		Ц	287.122 (a)	26
	X		L		No putrescible waste or liquid waste stored in piles.			299.112(d), 299.131(b)	27
	X		T		Waste storage pile area properly designed, constructed and maintained.		П	299.131	28
	$\overline{X}$		TE	丁	Storage pad or liner system properly designed and maintained.			299.132	29
	X		1	丁	Proper design and maintenance of leachate and runoff control systems.			299.133	30
	X	市	t	1	Proper storage and containment of incinerator ash residue.		1	299.151	31
门	X	门	1	寸	Proper storage and containment of friable asbestos containing waste.			299.152	32
		市	广	1	Proper storage and containment of maste assested containing waste.		1	299.153	33
	X	市	广	1	Proper storage and containment of PCB containing waste material.	一	+	299.154	34
h	স	片	十	寸	Proper storage of whole and processed tires.	一一	+	299.155	35
H	H	肯	忙	计	1 Topol Storage of Whole and processes ares.	青		200,100	- 55
h	H	青	一	1		一	+		
一	뉘	一	广	計		市	+		
片	一	片	十	=		一一	+		
H	片	十	十	計		一片	+		-
H	片	十	十	#		뉴	+		<del></del>
-	片	十	十	#		품	+		<del></del>
	<del></del> -	<u> </u>							

#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Chemical Co.

Identification Number: PAD980552251

Date of Inspection: Wednesday, January 09, 2002

Aleta L. Finney, Solid Waste Specialist with the Department, conducted a large quantity hazardous waste generate inspection and a large quantity residual waste inspection. Present from the facility was Joe Rogers, Office Manager.

The inspection began with a short tour of the facility. The facility makes polyester resins. There are still three satellite accumulation areas at the facility. These areas had drums that were properly labeled and closed. The main hazardous waste storage area had seven drums of hazardous waste contained on the storage pad. The oldest accumulation date on any drum of hazardous waste was October 31, 2001. All drums were properly labeled and closed. One drum had just been moved from satellite storage to the main storage pad. Mr. Rogers put the accumulation date on the drum. The facility generally tries to get its hazardous wastes removed every month.

The facility still only generates plant trash and sand blast grit as its only residual wastes. There was only plant trash on the facility grounds at the time of the inspection. This waste is kept in a roll-off where the wastes are compacted and ultimately disposed by BFI. The roll-off had the words "Residual Waste" labeled on its side.

Finally, the paperwork was reviewed. The hazardous waste manifests from the year 2001 were examined. All appeared to be correctly completed and returned to the facility in a timely manner. The residual waste bills of lading were made available for the year 2001. The facility gets the plant trash removed about every three weeks and the sand blast grit is removed less frequently, which depends on when a tank needs to be cleaned. The PPC plan, residual and hazardous waste biennial reports, personnel training records for the year 2001, and the hazardous and residual waste storage area inspection logs were all completed. The source reduction strategy was updated in March of 2000. The annual certification of residual waste for the year 2001 was also completed. The facility is currently working on the hazardous waste biennial report for 2001 as well as the residual waste annual certification for the year 2002.

### **RECOMMENDATIONS:**

1) A hazardous waste container that is moved from satellite to the main accumulation area should have an accumulation date put on immediately.

No violations were observed.

The results of this inspection were reviewed with and a copy of this report was left with Mr. Rogers before leaving the facility.

In the "Requirement" Section of this inspection report, each listed inspection item may provide only a brief version of its corresponding obligation as described in the body of the regulations. Please use the Chapter citations listed on this inspection report as a reference to obtain a detailed description of compliance requirements.

This inspection report is official notification that a representative of the Department of Environmental Protection, Waste Management Program, inspected the above installation. The findings of this inspection are shown in this report. This inspection report shall serve a formal notification of any violations which were observed during the inspection. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Additional notification may be forthcoming, concerning any violations indicated herein and listing any additional violations.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature)

1-07-02

Inepactor Signature)

File name: Ashland Chemical.doc

\_Date 192002

Page <u>(</u> of <u>(</u>



Inspection Date	11/16/2000
Time Start	1:45 pm
Time Finish	`

# HAZARDOUS WASTE INSPECTION REPORT GENERATOR GENERATOR

	^	<del></del>	
Co	mpany name <u>ASM</u>	and Chemical	I.D. Number PAD960552251
Sit	e Address <u>2601 C</u>	iristopher Columbus Blud	
		nia Municipality Philadelph	ia zip 19146-5103
Na	me of Inspector Alex	a L. Finney	
Na	me & Title of Responsil	ole Official Joseph Rogers Office N	lanager
Pe	rson Interviewed <u>Jus</u>	uph Rogers	Telephone ( 215 ) 336-6500
	iling Address (if differer		
Αm	ount of Hazardous Wa	ste Generated per Month: 5,000	Pounds Kgs
1.	Site Characterization		
	STORAGE: X Con	tainer 🔲 Tanks 🔲 Containment Bldg. 🔲	Drip Pad Other
	PBR: Neu	tralization/WWTP	Other
		<u>^</u>	☐ Containment Bldg. ☐ Drip Pad
2.		Large Quantity Handler	•
	Universal Waste T	ypes Huorescent Bubs + Batteries	
3.	Hazardous Waste Tra	^ -	
		Ashland Chemical Co	
	Transporter Name	Freehold Cartage, Inc	License Number AE383N - NJ
	Transporter Name		License Number
4.	Types of hazardous v	vaste generated and destination facility (loc	cation & type).
	Waste Code	Waste Description	Destination Facility
	M190, 8004	Phthalic Anhydride	Ashland Chemical Co.
	F00d, 100d	Styrene, Methyl Methacrylate	3 Broad St.
	8002,2008	Sodium Hydroxida	Binghamton, NY 13902
	F003, F005	Toluene, Acitone	N4D049253719
	DOC 8	lead (centaining soil)	Michigan Disposal Waste
		J	Treatment Plant
			49350 N. J. I-94 Suc. Drive
			Belleville, MI 48111 MID000724831
			MID000724831

### HAZARDOUS WASTE INSPECTION REPORT **GENERATORS -- SMALL QUANTITY GENERATORS**

Site Name Ashland Chamical ID Number PAD980552251 Date 11/16/2000

1 - No Violation Observed 2 - Not Applicable

3 - Not Determined

4 - Non Compliance

	1 2 3 4			REQUIREMENT	PA CIT.	FED. CIT.	LINE
ĺχ	Ĺ	٦	٦	Hazardous waste determination performed on all waste	25 PA Code 262a.10	40 CFR 262.11	NO. H001
×		$\vdash$	-	streams Identification Number	262a.10	262.12	H002
×				Authorized transporters only	262a.10	262.12(c)	H003
X				Subsequent notification requirements met	262a.12(b)		H004
X				Proper manifest used	262a.10	262.21	H005
X				Manifests filled out correctly and completely	262a.20		H006
X				Manifests signed and routed properly	262a.23(a)	262.23	H007
X				Generator waste accumulated on site for 90 days or less	262a.10	262.34(a)	H008
	Χ			SQG waste accumulated on site for 180 days max unless 200 mile distance rule applies - 270 days	262a.10	262.34(e)(f)	H009
	X			SQG waste accumulated on-site never exceeds 6000 kg	262a.10	262.34(e)(f)	H010
Χ				Satellite accumulation requirements complied with	262a.10	262.34(c)	H011
Χ				Personnel training program per 265.16 complied with	262a.10	262.34(a)(4) 262.34(d)	H012
X				Manifest exception and biennial reports retained for 3 years	262a.10	262.40(a)(b)	H013
X		,		Specified records retained for three years	262a.10	262.40(c)	H014
Χ				Biennial reports submitted to the Department (LQG only)	262a.41	262.41	H015
Χ				Exception reporting procedures followed	262a.42	262.42	H016
X				Spill reporting procedures followed	262a.10	262.34(d)	H017.
X				PPC plan developed and implemented	262a.10	262.34(a)	H018
X				Special requirements followed for international shipments	262a.10	262.50 262.60	H019
				Source reduction strategy prepared and available (LQG only)	262a.100		H020
X				Excluded waste complies with exclusionary requirements	261a.4	261.4	H021

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chemical ID Number PAD980552251 Date 11/16/2000

1 - No Violation Observed 2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1	2	3	4	REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINE NO.
				CONTAINERS (Subchapter I)			
X				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
X				Containers of hazardous waste in good condition	265a.1	265.171	H026
X				Containers and stored waste compatible	265a.1	265.172	H027
X				Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
X				Containers managed to prevent leaks	265a.1	265.173(b)	H029
X				Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
X				Container storage areas inspected at least weekly	265a.1	265.174	H031
χ				Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
X				Proper containment and collection systems in place	265a.179		H033
X				Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
Χ				Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
X		П		Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
V				Containers labeled accurately identify contents	SWMA		H037
X					6018.403(b)		}
					(2)		

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chenical ID Number PAD 980 552251 Date 11/16/2000

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

SIA	10	•		PA CIT.	FED CIT.	LINE
<u>1 2</u>	3	4	REQUIREMENT	25 PA CODE	40 CFR	NO.
-	L	_	LQG TANKS (Subchapter J)			
X		L	Tanks labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H040
			Written certification by registered professional engineer for proper tank (system) design and installation on file	262a.10	265.192(a)	H041
			Secondary containment provided for tanks (systems) as required	265a.193	265.193	H042
			Tanks (systems) managed to prevent rupture, leak, corrode or fail	265a.1	265.194	H043
			Tanks labeled to accurately identify contents	265a.194		H044
			Required inspections completed and documented in operating log	265a.195	265.195	H045
			Release reported to Department within 24 hours, unless exempted	265a.1	265.196	H046
			Special requirements for ignitable and reactive wastes followed	265a.1	265.198	H047
1			Special small quantity generator requirements	265a.1	265.201	H048
1			SQG TANKS			
X			Waste contents compatible with tank	265a.1	265.201(b)(2) <sup>2</sup>	H051
			Uncovered tanks operated with 2 feet of freeboard or equivalent containment capacity	265a.1	265.201(b)(3)	H052
П			If continuously fed, tank has method to stop inflow	265a.1	265.201(b)(4)	H053
$\sqcap$			Daily tank inspection requirements complied with	265a.1	265.201(c)(1-3)	H054
			Weekly tank inspection requirements complied with	265a.1	265.201(c)(4,5)	H055
$\Box$			All waste removed at closure	265a.1	265.201(d)	H056
			Special requirements for ignitable or reactive waste complied with	265a.1	265.201(e)(1)	H057
			Covered tank buffer zone requirements complied with	265a.1	265.201(e)(2)	H058
_\_			Incompatible waste requirements met	265a.1	265.201(f)	H059
	-	-				

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chanical ID Number AAD960552251 Date 11/16/2000

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

ST	ΑI	U	5				
1	2	3	4	REQUIREMENT	PA CIT. 25 PA CODE	FED CIT. 40 CFR	LINE NO.
				Containment Buildings (Subchapter T)			
	X			Building completely enclosed to prevent exposure to the elements	265a.1	265.1101(a)(1)	H061
$\bot$	Ц			Meets special requirements if liquids present	265a.1	265.1101(b)	H062
				Primary barrier free of significant gaps, cracks and deterioration	265a.1	265.1101(c)(1) (i)	H063
				Level of hazardous waste within unit is below containment walls	265a.1	265.1101(c)(1) (ii)	H064
				Tracking of waste out of unit by equipment or personnel prevented	265a.1	265.1101(c)(1) (iii)	H065
				No visible dust emissions at doors, windows, vents, etc.	265a.1	265.1101(c)(1) (iv)	H066
				Professional engineer's certification placed in operating record	265a.1	265.1101(c)(2)	H067
,				Required inspections performed and logged in operating record	265a.1	265.1101(c)(4)	H068
$\pm$	+			Drip Pads (Subchapter S)			
	X			Engineer's certification of existing drip pads on file	265a.1	265.441(a)	H069
				Drip pad meets 265.443 design & operating standards	265a.1	265.443	H070
				(a) nonearthen, sloped construction with berm to channel associated drippage to collection system	265a.1	265.443(a)	H071
				(b) Has synthetic liner below the pad with properly constructed leak detection system	265a.1	265.443(b)	H072
				Drip pads & collection system maintained to prevent deterioration	265a.1	265.443(c)	H073
				Drip pads & collection systems designed to prevent run-off	265a.1	265.443(d)	H074
				Run-on/run-off control system maintained unless pad protected by a structure	265a.1	265.443(e)	H075
				Release reporting requirements met	265a.1	265.443(m)	H076
				Drip pads inspected weekly and after storms when in operation	265a.1	265.444(b)	H077

#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Chemical Company

Identification Number: PAD980552251

Date of Inspection: Thursday, November 16, 2000

Aleta L. Finney, Solid Waste Specialist with the Department, conducted a large quantity hazardous waste generat inspection. Present from the facility was Joe Rogers, Office Manager.

The inspection began with a short tour of the facility. The facility is a manufacturer of polyester resins, which are shipped to a variety of customers for different uses. Mr. Rogers explained that there was a recent incident, which entailed power failure of a reactor due to PECO. A polyester resin, which was contained within a tank for mixing purposes at the time of the failure was pumped out and put into a tank. The resin then unexpectedly became solid for which the company believed it had no use. The facility cleaned out the tank and put the hardened resin into drums for offsite disposal as a hazardous waste. They then found a customer for the resin after about 24 drums had been shipped offsite. The approximately 160 drums that are still onsite will be sent offsite tonight to the customer after the hazardous waste labels are covered.

The facility still has three satellite accumulation areas. All the drums were labeled with a hazardous waste sticker. The main storage area was empty as the facility just had a shipment of hazardous waste on Wednesday, November 15, 2000.

Finally, the paperwork was reviewed. The facility's manifests from April to the present were available and appeared complete with the return copies from the TSD. Personnel training records were also reviewed. The facility has recently had a 4 HAZWOPER refresher course. The hazardous waste storage area inspection logs were also available and reviewed from the beginning of the year. The PPC plan was also available and appeared up-to-date.

No violations were observed.

The results of this inspection were reviewed with and a copy of the report left with Mr. Rogers prior to leaving the facility.

In the "Requirement" Section of this inspection report, each listed inspection item may provide only a brief version of its corresponding obligation as described in the body of the regulations. Please use the Chapter citations listed on this inspection report as a reference to obtain a detailed description of compliance requirements.

This inspection report is official notification that a representative of the Department of Environmental Protection, Waste Management Program, inspected the above installation. The findings of this inspection are shown in this report. This inspection report shall serve a formal notification of any violations which were observed during the inspection. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Additional notification may be forthcoming, concerning any violations indicated herein and listing any additional violations.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature)

Inspector Signature)

Date 11/16/2000

File name: Ashland Chemical 11-16-2000.doc

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## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Inspection Date	yrow
Time Start	1:30 pm
Time Finish	3:00 pm

HAZARDOUS WASTE	INSPECTION REPORT
<b>⊠</b> GENERATOR	S Q GENERATOR

	`		•							
	mpany name <u>HShlQ</u>		I.D. Number PAD 960552251							
Site Address 2001 Christipher Columbus Blud										
Cou	County Philadelphia Municipality Philadelphia zip 19148									
	ne of inspector <u>Aleta</u>		· · · · · · · · · · · · · · · · · · ·							
	Name & Title of Responsible Official Joseph Rogers - Office Manager									
Per	Person Interviewed Joseph Rogers - Office Manager Telephone (215) 336-4500									
	ling Address (if different									
		te Generated per Month: $\sim 5000$	ounds Kgs							
1.	Site Characterization:		·							
		ainer 🔲 Tanks 🔲 Containment Bldg. 🔲 D	rip Pad Other							
		ralization/WWTP Reclaim	Other							
_		<b>/</b> .	Containment Bldg.							
2.		Large Quantity Handler Small Quantity	Handler							
_		pes Fluorescent Bulbs v 70 lbs.	<del></del>							
3.	Hazardous Waste Tra	Λ · · · · · · · · · · · · · · · · · · ·	602/04/							
		Ashland Chemical Company								
			License Number							
	· ·		License Number							
4.	Types of nazardous w	vaste generated and destination facility (loca	tion & type).							
	Waste Code	Waste Description	Destination Facility							
	DOOH, DOOF, W190	Phthalic Aubydride (solids)	Ashland Chemical Company							
	1000	Styrene	3 Broad St.							
	DOOL, DOOF	Styrene, Methyl Methacrylate	Binghanton, NY 13902							
	F003, F005	Toluené Acetone	N4D049253719							
	1001I	Filter Bags								
	10001	Off-spec/shelf-life exceedance	,							
	DOCI, DOC7	Spent Carbon								
	D002, D007, D008	Sodium Hydroxide								

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#### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

### **HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS**

Site Name Ashland Chemical Co ID Number PAD980552251

1 - No Violation Observed 2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1	2	1 2 3 4		REQUIREMENT	PA CIT. 25 PA Code	FED. CIT. 40 CFR	LINE NO.
Χ				Hazardous waste determination performed on all waste streams	262a.10	262.11	H001
X				Identification Number	262a.10	262.12	H002
X				Authorized transporters only	262a.10	262.12(c)	H003
X				Subsequent notification requirements met	262a.12(b)		H004
X				Proper manifest used	262a.10	262.21	H005
X				Manifests filled out correctly and completely	262a.20		H006
X				Manifests signed and routed properly	262a.23(a)	262.23	H007
X				Generator waste accumulated on site for 90 days or less	262a.10	262.34(a)	800H
	X			SQG waste accumulated on site for 180 days max unless 200 mile distance rule applies - 270 days	262a.10	262.34(e)(f)	H009
	Х		L	SQG waste accumulated on-site never exceeds 6000 kg	262a.10	262.34(e)(f)	H010
X				Satellite accumulation requirements complied with	262a.10	262.34(c)	H011
X				Personnel training program per 265.16 complied with	262a.10	262.34(a)(4) 262.34(d)	H012
X				Manifest exception and biennial reports retained for 3 years	262a.10	262.40(a)(b)	H013
X				Specified records retained for three years	262a.10	262.40(c)	H014
X				Biennial reports submitted to the Department (LQG only)	262a.41	262.41	H015
X				Exception reporting procedures followed	262a.42	262.42	H016
X				Spill reporting procedures followed	262a.10	262.34(d)	H017
X				PPC plan developed and implemented	262a.10	262.34(a)	H018
Χ				Special requirements followed for international shipments	262a.10	262.50 262.60	H019
X				Source reduction strategy prepared and available (LQG only)	262a.100		H020
X				Excluded waste complies with exclusionary requirements	261a.4	261.4	H021
	-		-				

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#### COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

### HAZARDOUS WASTE INSPECTION REPORT **GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS**

Site Name Ashland Chemical Co. ID Number PAD98055225

1 - No Violation Observed 2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1	2 3 4 REQUIREMENT		REQUIREMENT	PA CIT. 25 PA Code	FED CIT. 40 CFR	LINE NO.	
				CONTAINERS (Subchapter I)			
X				Containers managed in compliance with 40 CFR Part 265 Subpart I and 25 PA Code Chapter 265a Subchapter I	262a.10	262.34	H025
X				Containers of hazardous waste in good condition	265a.1	265.171	H026
X				Containers and stored waste compatible	265a.1	265.172	H027
Χ				Containers kept closed except during addition or removal of wastes	265a.1	265.173(a)	H028
X				Containers managed to prevent leaks	265a.1	265.173(b)	H029
X				Container configuration and spacing insures safe management and access for inspection purposes and emergency equipment	265a.173		H030
X	1			Container storage areas inspected at least weekly	265a.1	265.174	H031
X				Special requirements for ignitable or reactive and incompatible waste complied with	265a.1	265.176-177	H032
X		Γ	Γ	Proper containment and collection systems in place	265a.179		H033
X		Γ		Air emission standards complied with (AA, BB, CC)	265a.1	265.178	H034
X				Containers clearly marked with accumulation date and visible for inspection	262a.10	262.34(a)(2)	H035
X				Containers labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H036
X	ζ.			Containers labeled accurately identify contents	SWMA 6018.403(b) (2)		H037

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chemical ID Number PAD980552251 Date 3/10/2000

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

SIAIUS				DA CIT			
1	2	3	4	REQUIREMENT	PA CIT. 25 PA CODE	FED CIT. 40 CFR	LINE NO.
				LQG TANKS (Subchapter J)			
$\square$	X	ot		Tanks labeled "Hazardous Waste"	262a.10	262.34(a)(3)	H040
				Written certification by registered professional engineer for proper tank (system) design and installation on file	262a.10	265.192(a)	H041
				Secondary containment provided for tanks (systems) as required	265a.193	265.193	H042
				Tanks (systems) managed to prevent rupture, leak, corrode or fail	265a.1	265.194	H043
				Tanks labeled to accurately identify contents	265a.194	·	H044
				Required inspections completed and documented in operating log	265a.195	265.195	H045
				Release reported to Department within 24 hours, unless exempted	265a.1	265.196	H046
				Special requirements for ignitable and reactive wastes followed	265a.1	265.198	H047
	V			Special small quantity generator requirements	265a.1	265.201	H048
				SQG TANKS			
	X			Waste contents compatible with tank	265a.1	265.201(b)(2)	H051
				Uncovered tanks operated with 2 feet of freeboard or equivalent containment capacity	265a.1	265.201(b)(3)	H052
				If continuously fed, tank has method to stop inflow	265a.1	265.201(b)(4)	H053
				Daily tank inspection requirements complied with	265a.1	265.201(c)(1-3)	H054
				Weekly tank inspection requirements complied with	265a.1	265.201(c)(4,5)	H055
				All waste removed at closure	265a.1	265.201(d)	H056
				Special requirements for ignitable or reactive waste complied with	265a.1	265.201(e)(1)	H057
				Covered tank buffer zone requirements complied with	265a.1	265.201(e)(2)	H058
	V			Incompatible waste requirements met	265a.1	265.201(f)	H059

# HAZARDOUS WASTE INSPECTION REPORT GENERATORS -- SMALL QUANTITY GENERATORS FACILITY SPECIFICS

Site Name Ashland Chemical ID Number AD980552251 Date 3/10/2000

1 - No Violation Observed

2 - Not Applicable

3 - Not Determined

4 - Non Compliance

1 2 3 4			REQUIREMENT	PA CIT. 25 PA CODE	FED CIT. 40 CFR	LINE NO.	
				Containment Buildings (Subchapter T)	:		
	X			Building completely enclosed to prevent exposure to the elements	265a.1	265.1101(a)(1)	H061
	$\perp$		L	Meets special requirements if liquids present	265a.1	265,1101(b)	H062
				Primary barrier free of significant gaps, cracks and deterioration	265a.1	265.1101(c)(1) (i)	H063
				Level of hazardous waste within unit is below containment walls	265a.1	265.1101(c)(1) (ii)	H064
				Tracking of waste out of unit by equipment or personnel prevented	265a.1	265.1101(c)(1) (iii)	H065
				No visible dust emissions at doors, windows, vents, etc.	265a.1	265.1101(c)(1) (iv)	H066
				Professional engineer's certification placed in operating record	265a.1	265.1101(c)(2)	H067
	1			Required inspections performed and logged in operating record	265a.1	265.1101(c)(4)	H068
	_		L				ļ
			L	Drip Pads (Subchapter S)			<u> </u>
	X			Engineer's certification of existing drip pads on file	265a.1	265.441(a)	H069
	1			Drip pad meets 265.443 design & operating standards	265a.1	265.443	H070
				(a) nonearthen, sloped construction with berm to channel associated drippage to collection system	265a.1	265.443(a)	H071
				(b) Has synthetic liner below the pad with properly constructed leak detection system	265a.1	265.443(b)	H072
				Drip pads & collection system maintained to prevent deterioration	265a.1	265.443(c)	H07:
				Drip pads & collection systems designed to prevent run-off	265a.1	265.443(d)	H07
				Run-on/run-off control system maintained unless pad protected by a structure	265a.1	265.443(e)	H07
				Release reporting requirements met	265a.1	265.443(m)	H07
	1			Drip pads inspected weekly and after storms when in operation	265a.1	265.444(b)	H07

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## COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

### **INSPECTION REPORT - RESIDUAL WASTE GENERATOR**

Generator I.D. # PAD9805522511	Telephone # (215) 336-6500
Site Name Ashland Chemical CO.	Operator Name
Site Address 2001 Christopher Columbus Blvd.	Address
Philadelphic PA 19148	
Municipality Philodelphia	county Philadelphia
Responsible Official Joseph Rogers	Title Office Manager
Person Interviewed Joseph Rogers	Title Office Manager
Inspector Heta L. Finney	Time 1:30 pm
Inspection Date Inspection Type I	nspector I.D. # # Violation
	211311 [90]
INSPECTION TYPE	
	07 Complaint
02 Spill Response 05 Sampling Only	08 Record Rev
03 Remedial Action 06 Ground Water	•
Comment RIOUTIINE IINSPECTI	000
Waste Description: Plant +rash	Waste Code: 407+409
Treatment □ Yes ☑ No Type	
Type of Storage: V Containers Tanks Piles Impo	undments
Disposition: Destination Facility Conestaga Landfill	
Location P.O. Box 128 Morgantown, PA 19543	Type
Amount Generated: $\frac{\sqrt{10,000}}{\sqrt{10,000}}$ lb./mo.	
	••••••
Waste Description: <u>Sand blast grit</u>	Waste Code: <u>109</u>
Treatment ☐ Yes ☑ No Type	
Type of Storage: 🗸 Containers 🔃 Tanks 🔃 Piles 🔔 Impo	undments
Disposition: Destination Facility Conestaga Landfill	
Location P.O. Box 128 Morgantown, PA 19543	Type
Amount Generated: lb./mo.	
Waste Description:	Waste Code:
Treatment	·
Type of Storage: Containers Tanks Piles Impo	undments
Disposition: Destination Facility	
Location	Туре
Amount Generated:lb./mo.	•

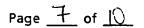
Page <u>6</u> of <u>10</u>

DEPARTMENT OF ENVIRONMENTAL PROTECTION
BUREAU OF LAND RECYCLING AND WASTE MANAGEMENT

Generator Name Ashland Chemical Co.

### **INSPECTION REPORT - RESIDUAL WASTE GENERATOR**

1 = No Vid	plation Observed 2 = Not Applicable 3 = Not Determined		4 =	Non	-Com	pliance
Chapter Citation	Requirement	Status				Line
25 Pa Code	GENERAL PROVISIONS	1	2	3	4	Number
287.6	Designated facility: valid permit? Permit Number (PA)					3001
287.52(a)	Biennial report submitted by March 1 of each odd numbered year.	X				3002
287.53	Written source reduction strategy on file and in effect.	X				3003
287.53(b)	Waste reduction strategy covers all waste streams.	X				3004
287.53(c)	Reduction strategy updated every five years or when waste or manufacturing process changes.	X		_		3005
287.54	Waste analysis performed: copy on file.	X				3006
287.54(b, f)	Annual analysis or certification of waste submitted to Department and designated facility.	X				3007
287.55	Small quantity generator record keeping requirements.		X			3008
287.101(a)	Operation of disposal or processing facility without a permit.		X			3009
	STORAGE REQUIREMENTS					
299.111(1)	Residual waste not mixed with hazardous waste.	X				3010
299.111(2)	Waste stored as not to create a safety risk.	X				3011
299.111(3)	Residual waste not mixed with special handling waste.	X				3012
299.111(4)	Waste not blown or otherwise deposited outside storage area.	X				3013
299.112(c)	Storage area inspected; records available.		,			3014
299.113(a)	All waste stored less than one year.	X				3015
299.114(a)	Equipment maintained in operable condition.	X				3016
299.114(c)	Equipment cleaning frequencies maintained.	X				3017
299.115	Vectors controlled and public nuisances prevented.	Х				3018
299.116(a)(b)	Run on, runoff minimized; storage areas managed in accordance with Clean Streams Law.	Х				3019
299.116(c)	Waste stored to prevent groundwater degradation.	X				3020
299.121	Sufficient number of properly constructed storage containers.	X	<u> </u>			3021
299.122	Storage tank design standards.	<u> </u>	X	<u> </u>		3022
299.112(d), 299.131(b)	No putrescible waste or liquid waste stored in piles.		X			3023
299.131	Waste storage pile area properly designed, constructed and maintained.		X			3024
299.132	Storage pad or liner system properly designed and maintained.		X			3025
299.133	Proper design and maintenance of leachate and runoff control systems.		X			3026
299.151	Proper storage and containment of incinerator ash residue.		X			3027
299.152	Proper storage and containment of friable asbestos containing waste.		X			3028
299.153	Proper storage and containment of coal ash.		X			3029
299.154	Proper storage and containment of PCB containing waste material.		X		T	3030



ASH	71-8310
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orm Code	Ashl	and Chemic	cal			AGII	71_0310	
		al Chemicals			Ashland Chemical	Co Ch		s a recertification
		mental Services		_	FORMATION Inc.	A IDH	PO 8ex 1300 Binghamion, NY 13 Tel (800) 637-79	922
enerator Name	e:	ASH. CH		MPSSITE POL	Ym Eros Generator Stat		700 5	<del></del>
enerator Addr	ess:			ABUS BLVD,	_			
		PHILADEL		19148	_ Billing Address:			UTION COMPAI
echnical Conta	ad:	JOE ROG			_		ad Street	
hone:		215 - 33				Bingt	hamton, NY 139	102
ax:		215- 33		·		D. L.	.d. <b>Th</b>	
shland Sales	Kep:	Brad Heple			Billing Contact:		rta Thomoson	
'hone:		607-723-82 607-723-10			_ Phone: Fax:		7 <u>23-8254</u> 723-1052	
ax:		007-723-10	JZ			001-1	123-1052	
rocess Genera	ating Wa	ste: Dr			D COMPOSITION	Ful	n TANK W	INGON.
/aste Name:	WAS		REIM	IALEIC AN	HYDRIBE			
this a USEPA lentify ALL US		•		11)? Yes 🗌	-111	Wast	ewater   No	n-wastewater 🔏
				·	State Waste C	odes:	N/A	
hysical State @	Ø 70 °F:	Solid [	Liquid 🗖 Bo	oth Sinc	ile Layer 🔼 Multilaye	er 🗌	Free liquid ran	ge: <u>95</u> to 100
H: Range	5 to	9 OR	N/A SI	trong odor D	escribe		Color	
				9°F  140-199		N/A 527	Closed Cup	Open Cup [
•							-	•
Constituent		ION: LIST ALI	_ consuluen	Range/Units	y concentration and for Constituents	nwaru a	avallable allalys	ns. Range/Units
WATE		Nain		90-99%	00,110011011011			
		1HYBRIBE		1-10%				-
MACE	<u> </u>	TH T DICEOL					<del></del>	-
			<del></del>					
OTAL COMPOS	N NOITIE	UST EQUAL O	R EXCEED 1	100%			Analytical	data attached [
				SHIPPING IN	FORMATION		,	
ackaging: E	Bulk Soli lume: _		ulk Liquid 🗆	] Drum ⊠	Type/Size: <u>55</u> Shipping Freque		4 C Oth	er
				SAMOLING IN	ECOMATION			
				SAMPLING IN	IFORMATION			
s a sample requ late Sampled:	uired?	YES [		l≱. Sampler's Na	me/Company:	MSDS	attached 1	
Senerator's Age	ent Supe	rvising Samp	ling: _					·
	<del></del>		OTHE	R HAZARDOUS	CHARACTERISTICS	}		
specific Gravity	. Pa	nge: 1.0	to 1.2		UHC pre		]	
s this a Benzen			☐ YES	<b>–</b> .	BTU Value (per pour		_ ☑ <5,000 OR	>5,000
	<del></del>	<u>स्</u>	Heado	uarters:	Cable Address: Arop		-	_
	QUALITY	Ä	5200 B	Blazer Parkway , Ohio 43017	Telex: 245385 Answerback: ASHCh		[ 62.1	
		Chemical's		790-3333	Fax: (614) 790-4119		71	

Quality and Productivity

http://www.ashchem.com



ATAC	MINANTS:	TCLP	□ To	OTAL J	NONE IN	THIS SECTION PRESENT	r //- 8310	
		REGI	ULATORY	•			REGULATORY	
'A#	NAME	. <u>F</u>	EVEL	ACTUAL	<b>EPA#</b>	NAME	LEVEL	ACT
104	Arsenic		>5.0		D024	m-Cresol	>200.0	
<b>105</b>	Barium		>100.0		D025	p-Cresol	>200.0	
106	Cadmium		>1.0		D026	Cresol (total)	☐ >200.0	
Ю7	Chromium		>5.0		D027	1,4-Dichlorobenzene	>7.5	
80	Lead		>5.0		D028	1,2-Dichloroethane	>0.5	
109	Mercury		>0.2		D029	1,1-Dichloroethylene	>0.7	
10	Selenium		>1.0		D030	2,4-Dinitrotoluene	>.13	
111	Silver		>5.0	·	D031	Heptachlor	>0.008	
12	Endrin		>0.02		D032	Hexachlorobenzene	>0.13	
113	Lindane		>0.4		D033	Hexachloro-1,3-butadien	e 🗌 >0.5	
14	Methoxychior		>10.0		D034	Hexachioroethane		
115	Toxaphene		>0.5		D035	Methyl ethyl ketone		<u>-</u>
16	2,4-D		>10.0	<del></del>	D036	Nitrobenzene	☐ <b>&gt;2.0</b>	
17	2,4,5-TP (Silvex)		>1.0		D037	Pentachiorophenol	>100.0	
18	Benzene		>0.5		D038	Pyridine		
119	Carbon tetrachlori	de 🔲	>0.5		D039	Tetrachioroethylene	□ >0.7	
20	Chlordane	. 🗆	>0.03		D040	Trichloroethylene	□ >0.5	
21	Chlorobenzene		>100.0		D041	2,4,5 -Trichlorophenol		
)22	Chioroform		>6.0	· · · · · · · · · · · · · · · · · · ·	D042	2,4,6 -Trichlorophenol		
23	o-Cresol		>200.0	<del></del>	D043	Vinyl chloride	☐ <b>&gt;0.2</b>	
	DOT Hazardous Ma Shipping Name:	aterial?	☐ Ye	RANSPORT S MAN	No	REGULATED )	MATERIAL	
 zard	Class:	NA		I.D.#	:	N//+ Packing	Group: N/A	
	nal Description:		N/A					1 / 1
	A Reportable Quant  L HANDLING:	ity _		N/A/	J/A	(lb/kg): <u> </u>	ERG#A	//
						Add	itional Page(s) Att	ached
				GENERATO	R'S CERTIF	FICATION	٠	
ste. evant pose	Any sample submitted information regarding	ed is repres ng known d from any v	sentative a or suspect vaste ship	as defined in ed hazards i ment for pur ion Co. prior	i 40 CFR 26 in the posses poses of rec to shipment	uments contains true and a 1 - Appendix I or by using a ssion of the generator has be certification. If the waste state t of the waste.	an equivalent metl been disclosed. I	nod. Al author
11	1/6	/					22-29	-00
ingli	re constant	you		Printed	(or typed) na	me and title	Date	
spose	r to obtain a sample te changes, i will no	from any v	vaste ship	ment for pur ion Co. prior J°5%	to shipment	certification. If the waste state of the waste state.	o 2 - 2 9  Date	e

Page 9 of 10

#### INSPECTION REPORT COMMENTS

Company/Facility/Site Name: Ashland Chemical Company

Identification Number: PAD980552251 Date of Inspection: Friday, March 10, 2000

A residual waste and large quantity hazardous waste generator inspection was conducted by Aleta L. Finney. Present from the facility was Joseph Rogers, Office Manager.

Ashland is a manufacturer of unsaturated polyester resins. These resins are used in many different manufacturing processes including bowling balls, bathroom tubs and sinks and automotive products.

The inspection started in the main storage area. The oldest accumulation date on a drum was February 29, 2000. All drums were properly labeled. Two types of waste were seen in storage: (1) Butyl Methacrylate – D001 (waste combustible liquid) and Styrene and Methyl Methacrylate – D001 (waste flammable liquid). There were only 4 drums of this waste in storage.

There were also 2 areas of satellite accumulation at the facility. One area is in the tank wagon loading area when the resins are filtered before loaded onto truck and shipped to customer. The second area was located near the esterfied water tank storage area where samplings of the resin and contaminated glassware are taken. Both drums were properly labeled and closed.

Residual waste generated onsite is produced in the form of office/lunchroom wastes, packaging wastes (empty/drained bags, liners, jars, supersacks), operational wastes (rags, gloves, dust masks, goggles, paper suits) and laboratory wastes (plastic pipettes, gelled resin in cups, plastic cups). These residual wastes are collected by BFI. All of the waste is stored in a large roll-off container and compacted. This roll-off was properly labeled.

In the hazardous waste storage area, a drum of maleic anhydride and water was also observed. It was labeled as non-hazardous/non-DOT waste with the generator information and date on the label. Mr. Rogers stated that this drum was the result of a spill that had occurred during the transference of the material. The material had spilled in the snow and was promptly cleaned up. This drum is the material from that spill. The material was profiled and that profile is attached to this report.

Finally, the paperwork was examined. The manifests were reviewed and were correctly completed. The facility receives their return copies from the disposal facility promptly. Inspection logs for the storage area, PPC plan and personnel training records were made available and in order. Both the hazardous and residual waste biennial reports and source reduction strategies were completed. However, the source reduction strategies should be updated this year because it has been about 5 years since they were last updated. Inspection logs should also be updated to specifically include the roll-off container. Mr. Rogers was sent 2 copies of the source reduction strategies on 3/22/2000.

No violations were observed.

The results of this inspection were reviewed with Mr. Rogers before leaving the facility.

In the "Requirement" Section of this Inspection report, each listed inspection item may provide only a brief version of its corresponding obligation as described in the body of the regulations. Please use the Chapter citations listed on this inspection report as a reference to obtain a detailed description of compliance requirements.

This inspection report is official notification that a representative of the Department of Environmental Protection, Waste Management Program, inspected the above installation. The findings of this inspection are shown in this report. This inspection report shall serve a formal notification of any violations which were observed during the inspection. Violations may also be discovered upon examination of the results of laboratory analyses and review of Department records. Additional notification may be forthcoming, concerning any violations indicated herein and listing any additional violations.

This report does not constitute an order or other appealable action of the Department. Nothing contained herein shall be deemed to grant or imply immunity from legal action for any violation noted herein.

Signature by the person interviewed does not necessarily imply concurrence with the findings on this report, but does acknowledge that the person was shown the report or that a copy was left with the person.

Person Interviewed (Signature) CODU Mailed to tacility	Date 326 CC
Inspector Signature) Ulba L' Trivilly	Date 3/26/CC
File name: Ashland Chemical	Page <u>10</u> of <u>10</u>